

# Source Term Reduction

## Strategies for EDF PWRs

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# French RP Context

## Radiation Protection Requirements Toughening

Dose Reduction → Strategic stake for EDF

Productivity gains  
Regulation respect  
Nuclear acceptability

### Collective Dose

Quasi-linear decrease for > 10 years

- 1991 → 2,44 man.Sv/unit
- 2007 → 0,63 man.Sv/unit
- 2008 → 0,65 man.Sv/unit

### Personal Dose

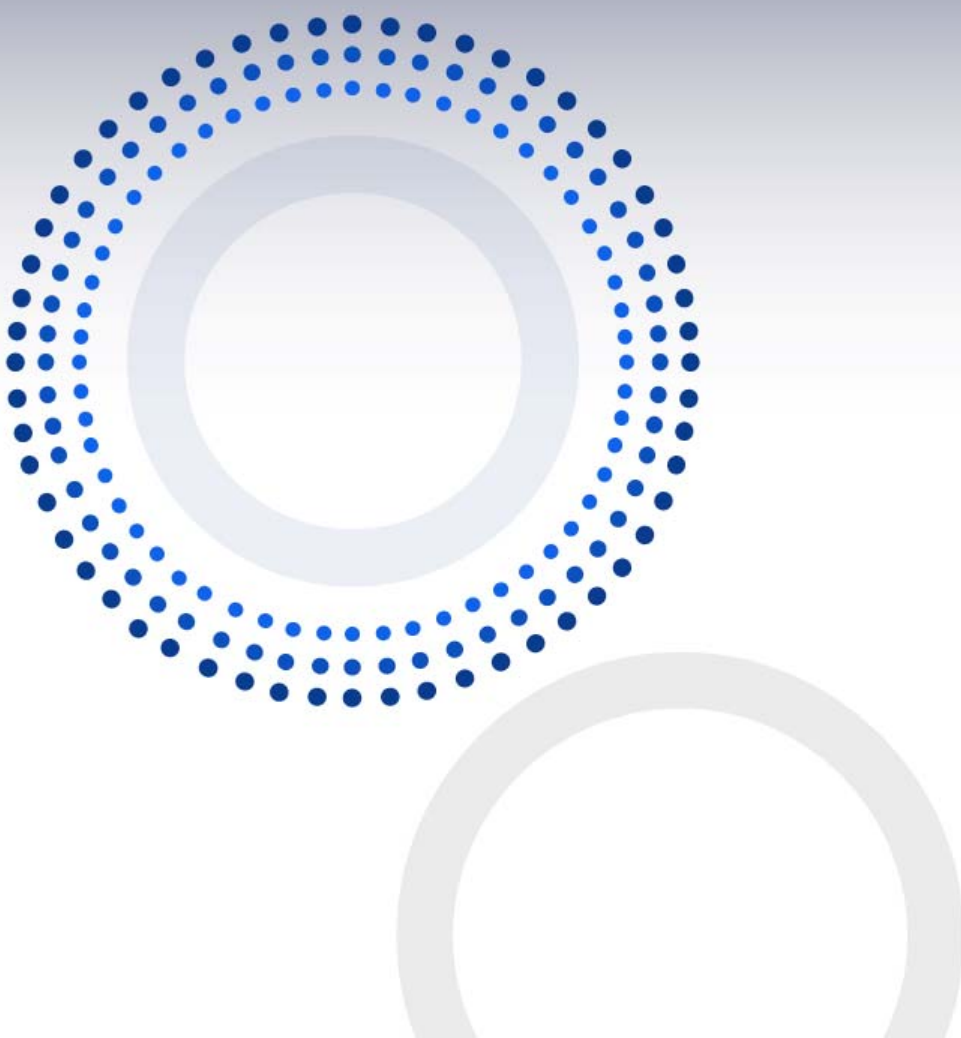
1992 → too much workers with  
Dose > 20 mSv/y

2008 → 0 worker with Dose > 18 mSv/y

2 ways for dose  
improvement



- Better organize the shutdown schedule
- Play directly on the source term

A decorative graphic on the left side of the slide. It features a large, light blue circle with a dotted blue border. Inside this circle is a smaller, solid light blue circle. Below these, there is a larger, light gray circle. The background of the slide is a gradient of blue and white, with large, overlapping circles in shades of blue.

# SOURCE TERM REDUCTION Project (STR)



# Main goals and working axis

## Axis 1 : Participation to long term view about RP issues

- ☐ National and international feedback analysis
- ☐ Progress lines detection and long term answers

## Axis 2 : Prediction tools development

- ☐ Prediction tools used for operation and conception engineering
- ☐ Knowledge transfer to current tools for operation

## Axis 3 : Research & Development

- ☐ Better understanding of contamination mechanisms
- ☐ Improvement of material RP performances

## Axis 4 : Operational support at short-term

- ☐ Operation procedure and purification optimisation
- ☐ Measurement campaigns

# Technical issues

# Prediction tools

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**OSCAR  
V1.1**



**Corrosion and fission products in a  
single calculation tool**



# Prediction tools

**OSCAR  
V1.1**



**Corrosion and fission products in a  
single calculation tool**

## **INPUT DATA**

**Geometry**

**Operation**

**Fuel**

**Material**





# Prediction tools

OSCAR  
V1.1



Corrosion and fission products in a  
single calculation tool

Releasing into water

Fission

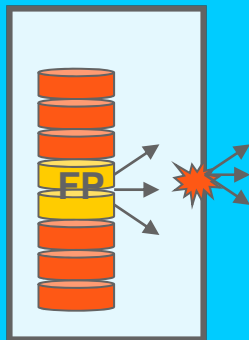
INPUT DATA

Geometry

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PF Behaviour in fuel  
Thermomechanic

Releasing rate in water  
( $v_G$ )

# Prediction tools

OSCAR  
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Corrosion and fission products in a  
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Releasing into water

Fission

Corrosion

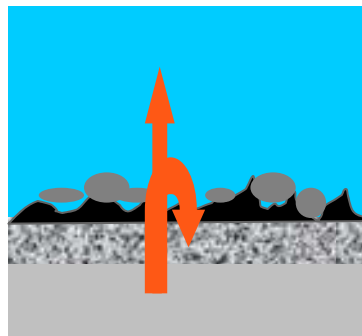
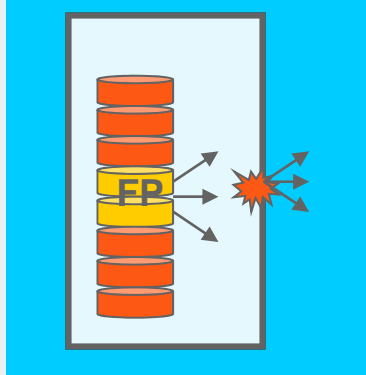
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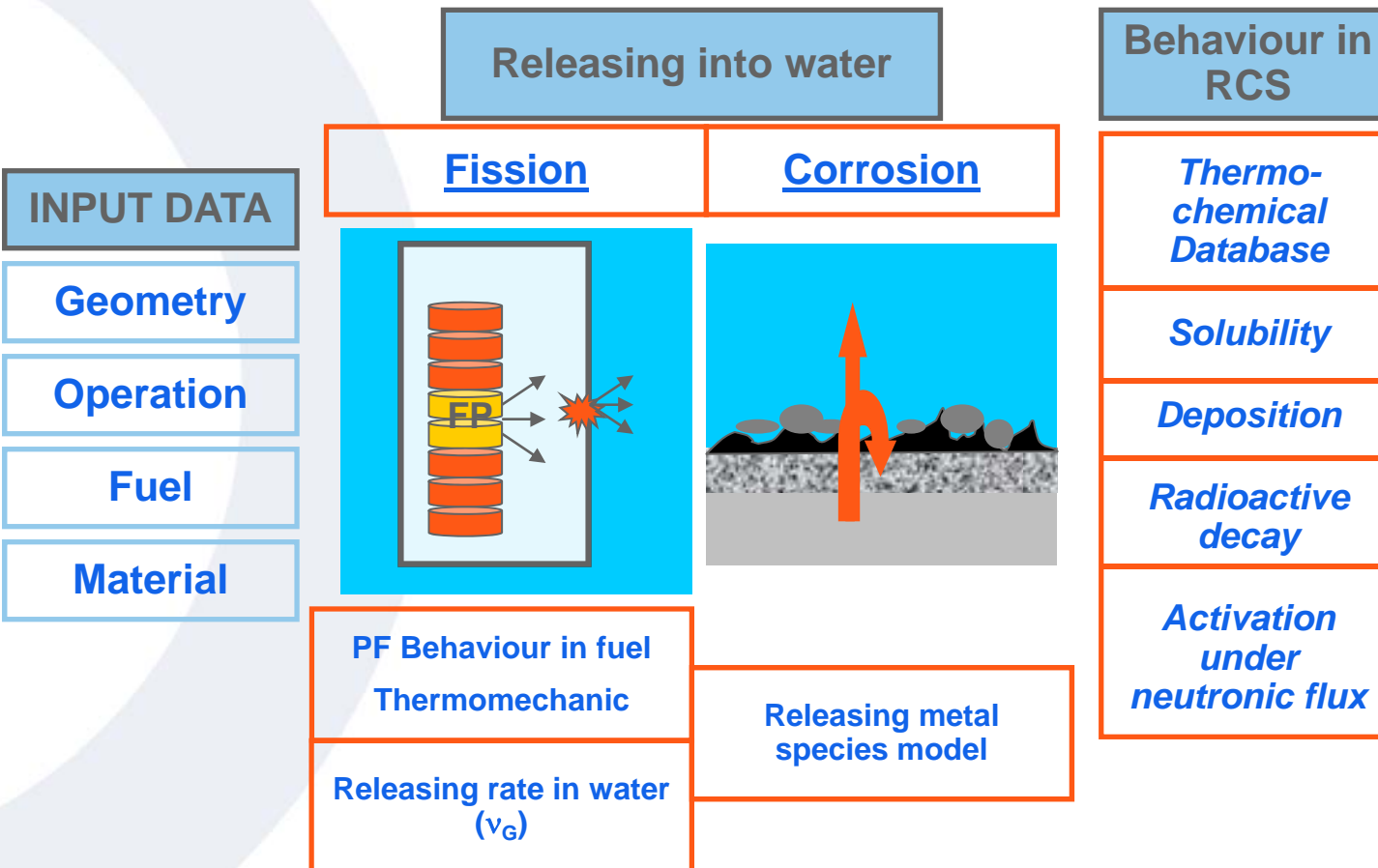
Releasing metal  
species model

# Prediction tools

OSCAR  
V1.1



Corrosion and fission products in a  
single calculation tool

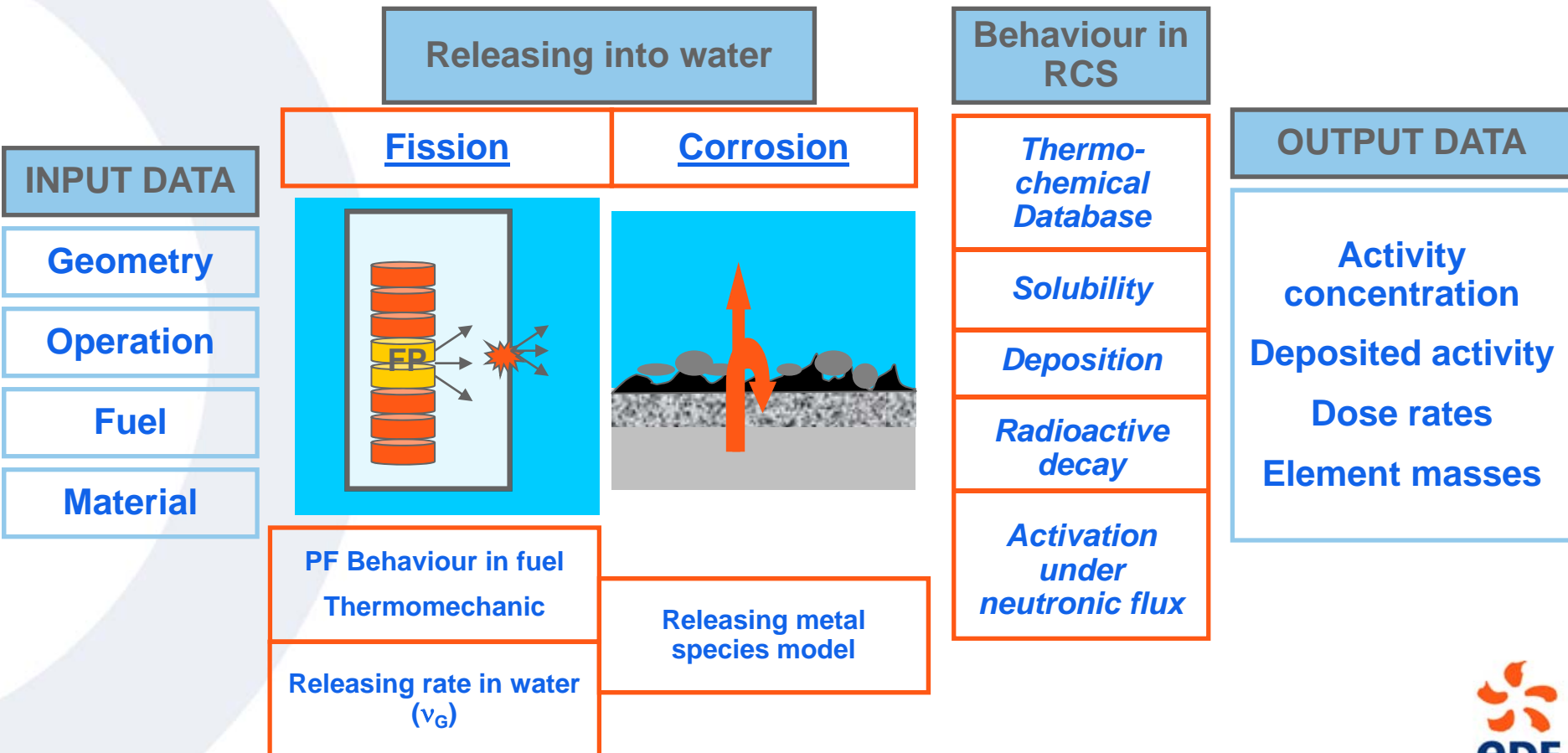


# Prediction tools

OSCAR  
V1.1



Corrosion and fission products in a  
single calculation tool



# Research and Developments

# R&D Actions

R&D  
groundwork



Prepare further codes evolutions

Improve contamination knowledge for  
everyday life in NPP

1

## Releasing SG tubes characteristics

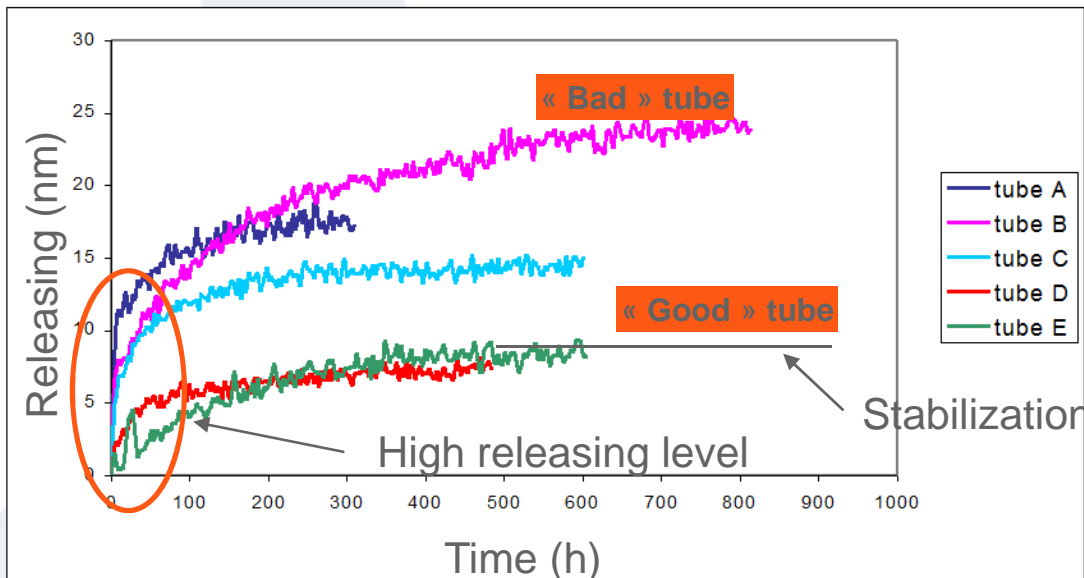
- ☐ Releasing modeling : Objective  $\rightarrow R = f(T, pH)$
- ☐ Tubes specifications : Definition of criteria to assure a low releasing rate

# R&D Actions



## The BOREAL Loop (EDF/R&D/MMC)

Allow to characterize  
releasing properties of  
Steam Generator tubes vs.  
Time in realistic conditions



Releasing modeling

Accurate control of the  
quality of the SG tubes  
manufacturing process

# R&D Actions

R&D  
groundwork



Prepare further codes evolutions

Improve contamination knowledge for  
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1

## Releasing metal characteristics

- ☐ Releasing modeling : Objective  $\rightarrow R = f(T, pH)$  with BOREAL loop
- ☐ Tubes specifications : Definition of criteria to assure a low releasing rate

2

## Colloidal particles

- ☐ Colloidal particles : Sized from 1 nm up to 1  $\mu m$  (not retained by filters or resins)
- ☐ Electrostatic properties of particles : Interactions with walls pipes



# R&D Actions

R&D  
groundwork



Prepare further codes evolutions

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## Speciation and solubility

- ☐ Solubility measurements : Ni, NiO,  $Ni_xFe_{2-x}O_4$  as a function of T, pH, redox
- ☐ Dissolution kinetics measurements

# Procedures improvements

# Operation improvements (1/3)

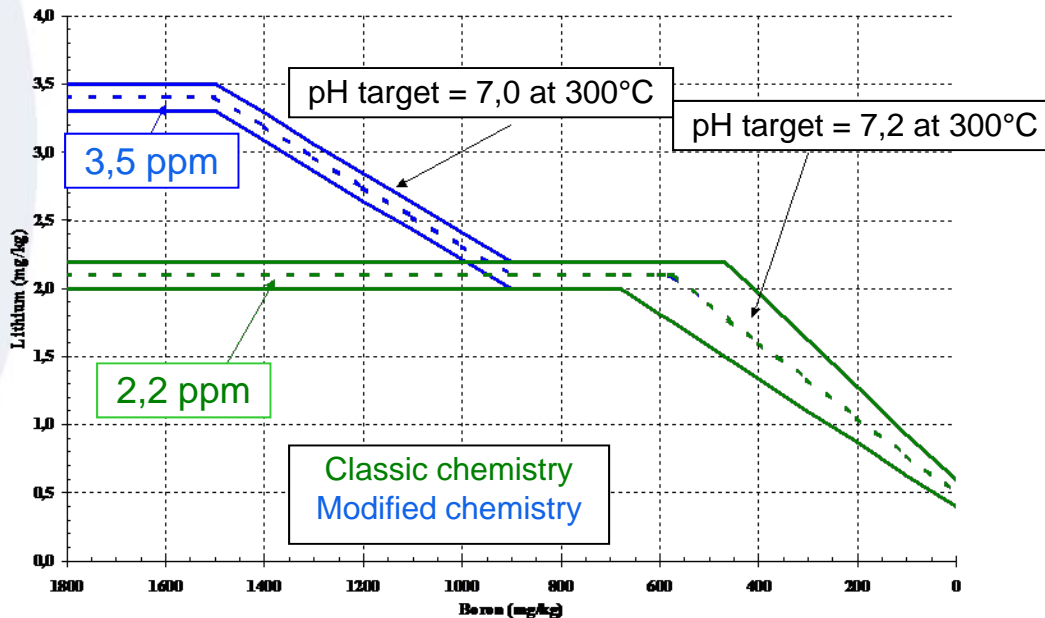
1

## Chemistry

### □ Boron/Lithium management



- “Modified chemistry” on 5 French units for 5 years
- Extension to 1300-series units (Galice Fuel Management)
- Sufficient feedback to analyse accurately the RP impact

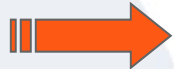


# Operation improvements (2/3)

2

## Procedures improvement

### ☐ Zinc injection



- Implemented in France in 2 units (curative and preventive aims)
- Effect not as significant as observed in foreign units
- Slight decrease however
- Pursuance on 8 new units until 2010 not only for RP issues but also for AOA and PWSCC risks

### ☐ Other new practices



- Chemical dehydrogenation and bubble collapsing at 130°C
- Fast cooling (- 40°C/h) experimented on several 900-series units

# Operation improvements (3/3)

3

## Purification improvements

### □ Filters : Ultrafiltration



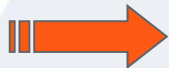
- Special membrane instead of pleated media filter in CVCS
- Experimentation in progress in laboratory (CEA) and planned on site in 2010-2011
- Technical and economic feasibility study for implementation

### □ Filters : Silica-free



- Negative impact on fuel cladding during zinc injection
- Experimentation planned on site in 2011

### □ Resins : Volume reduction



- Until now : use of a full resin volume for several cycles
- At the restart : Releasing of radioactive contaminant retained during previous shutdown (silver species particularly)
- Experiment : use a lower volume and change the resin every cycle



# Conclusions

**Source term reduction is an important matter of concern for EDF fleet performances**

**STR project has been launched for 6 years in order to reduce contamination levels and dose rates**

**Investigations about innovative technologies**

**Practical answers in operation**



**Thanks for your attention !**

**At your disposal for some questions !**

# Operation improvements (3/4)

3

## Measurement campaigns

### EDF Strategy



**What**

**ROUTINE DOSE RATE  
MEASUREMENTS**

**SPECIFIC CAMPAIGNS**

**Who**

**RP teams in each French units**

**CEA (EMECC)**

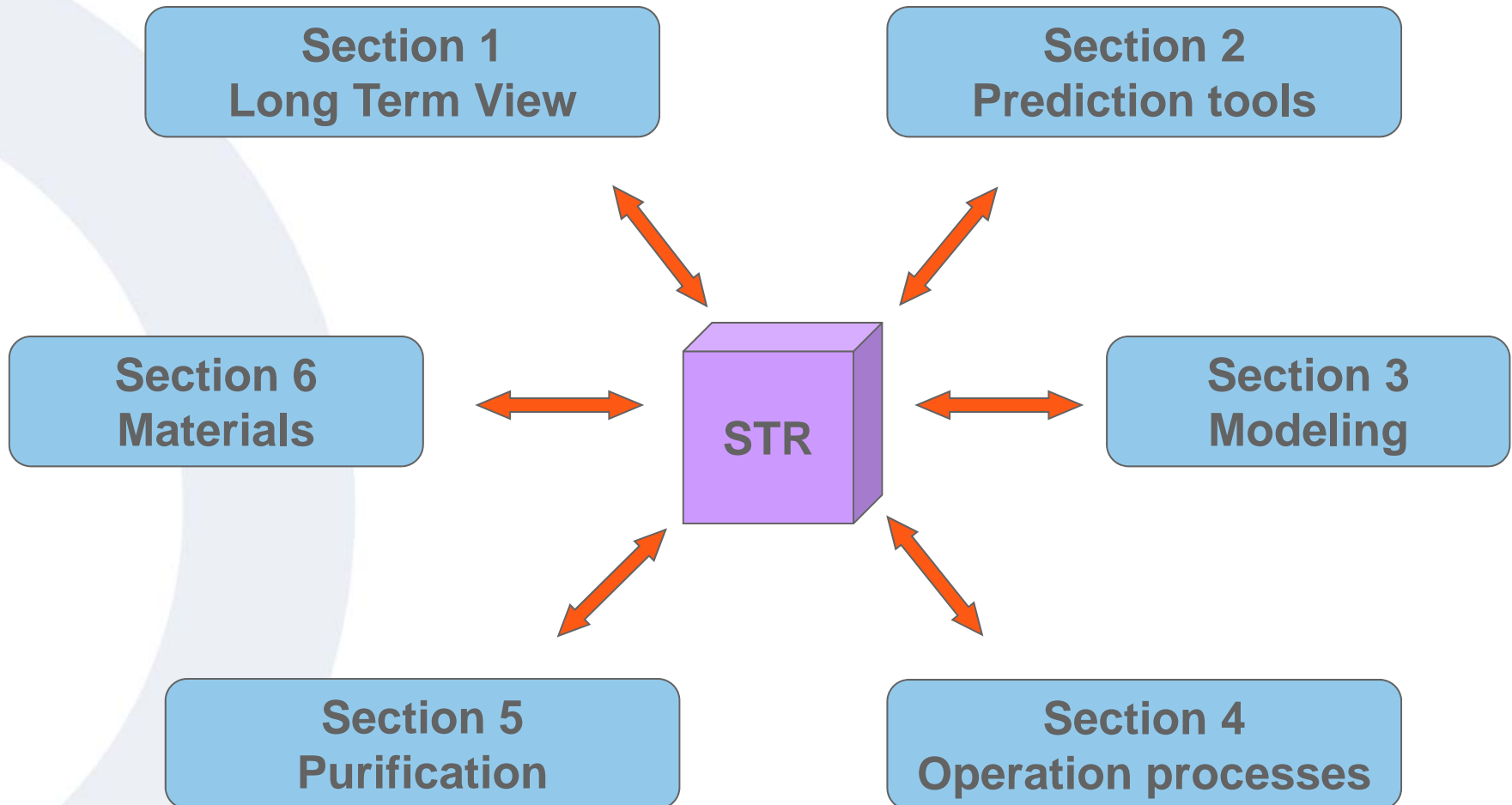
**Why**

- Calculation of RCS Index
- Performance comparison
  - Good practices

- Accurate analysis
- Specific experiments
- Specific contamination



# Project segmentation







# Prediction tools (2/2)

## Current qualification scope

### *Fission Products*

*Noble gaz and iodine*

### *Corrosion Products*

*$^{60}\text{Co}$  et  $^{58}\text{Co}$*

Reactor in « hot » steady operation

Activity concentration  
for Burn-Up < 35 GWd/t

Deposited Activities on  
legs and SG

## Further developments

### Corrosion products

*Extension to prediction to transients and auxiliary systems*

### Fission products

*Calibration procedure based on feedback*

*Integration of an actinide module*