



Characterization of Radiation Fields for Dose Reduction During Outages at Darlington Nuclear Station

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Presentation Flow



I Introduction

- II Methodology for Outage Activity Transport Monitoring (OATM) surveys
- III Selected results from OATM surveys
- IV Application of results for dose reduction during outages
- V Conclusion



Ideas Into Energy®



Toronto, Canada www.kinectrics.com OATM Surveys for All CANDU Stations in Ontario



Deposition of radionuclides on out-of-core surfaces leads to:

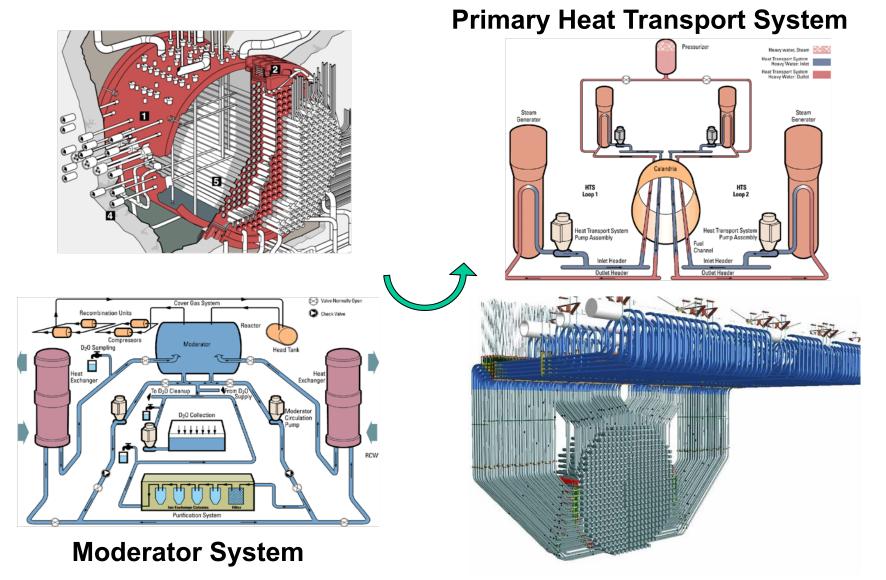
- a) growth of station gamma fields, and
- b) effect on worker dose

Major contributors to external radiation fields around station components:

- Activated transition metals: ⁶⁰Co, ⁵⁸Co, ⁵¹Cr, ⁵⁴Mn, ⁵⁹Fe
- Radioantimony group: ¹²²Sb, ¹²⁴Sb, ¹²⁵Sb
- Nb/Zr group: ⁹⁴Nb, ⁹⁵Nb, ⁹⁵Zr
- Fission product group: ¹³⁷Cs, ¹⁴⁰Ba/¹⁴⁰La, ¹⁰³Ru, ¹⁰⁶Rh

CANDU Station







Objective

Identification of radionuclides responsible for observed radiation field *and their specific activities*

Approach

In-situ gamma spectroscopy and dose rate measurements coupled with interpretation method

Approximations

- Radionuclide identification based on photopeak in measured gamma spectrum
- Interpretation method based on radiation field model of reactor component
- Radiation field simulated by MICROSHIED (single-source scene) / MERCURAD (multi-source scene)



Effective way to meet the ALARA principle:

- Short-term strategy Minimize worker dose from existing radiation sources;
- Long-term Strategy Develop and put in place radiation source term reduction technologies

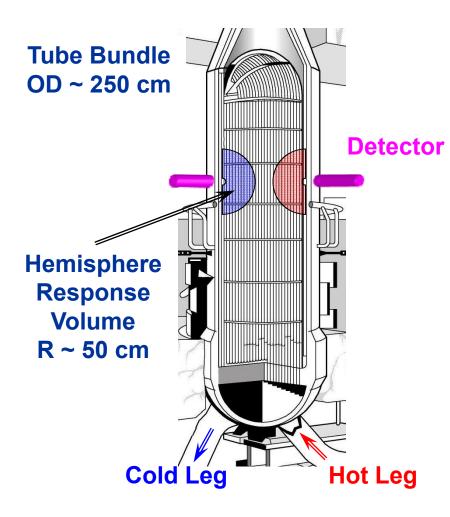
OATM Surveys can Provide:

- Radiation job optimization with regard to radioprotections and cost;
- Evaluation of effectiveness of the radiation source term reduction technologies

OATM Methodology



Example for a Steam Generator – Darlington NGS



Modeling

- Representative structure
- Sensitivity analysis
- Measurement conditions

Measurements

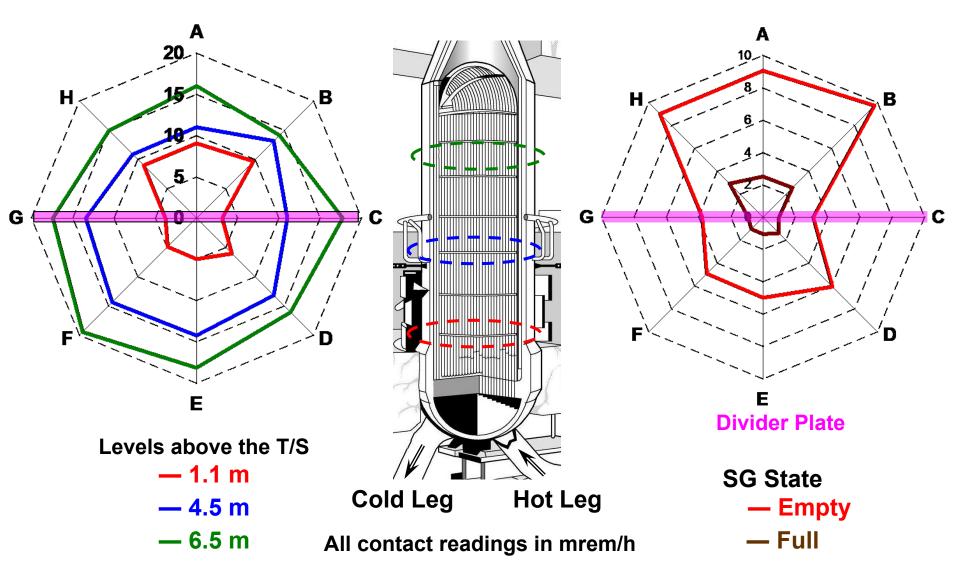
- Dose rate distribution
- Spectroscopy data

Analysis

- Specific activities
- Dose rate
- Measured/Calculated

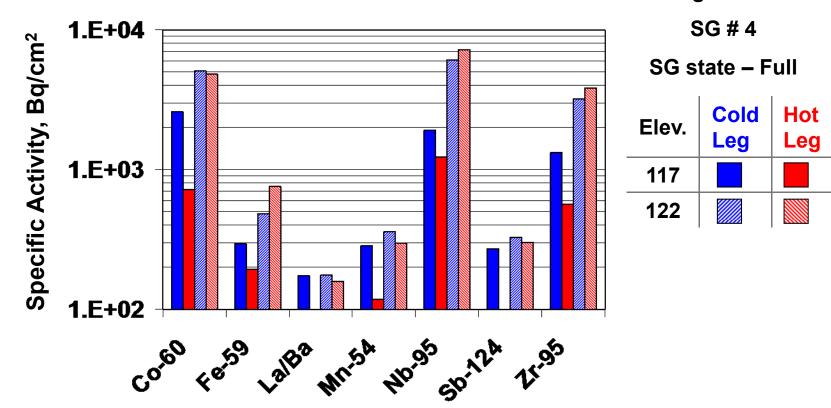
Steam Generator – Dose Rate Distributions





Steam Generator – Radionuclides

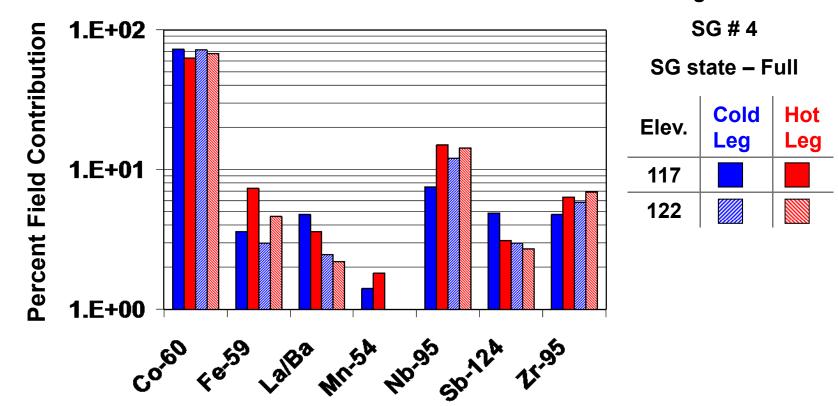




Darlington / Unit 1

Steam Generator – Dose Contributors





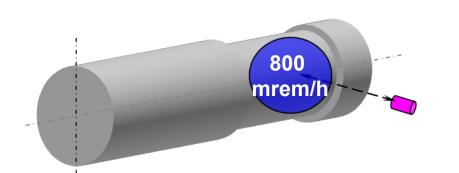
Darlington / Unit 1

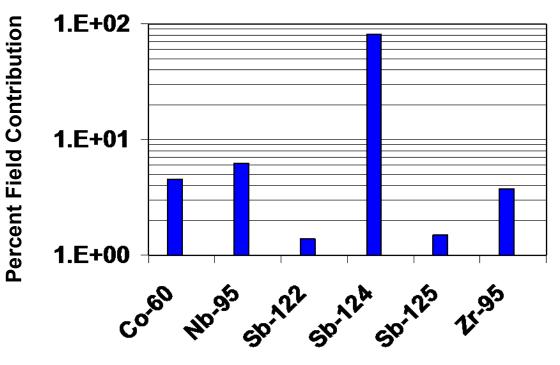
Bleed Cooler Radiation Field



Darlington NGS

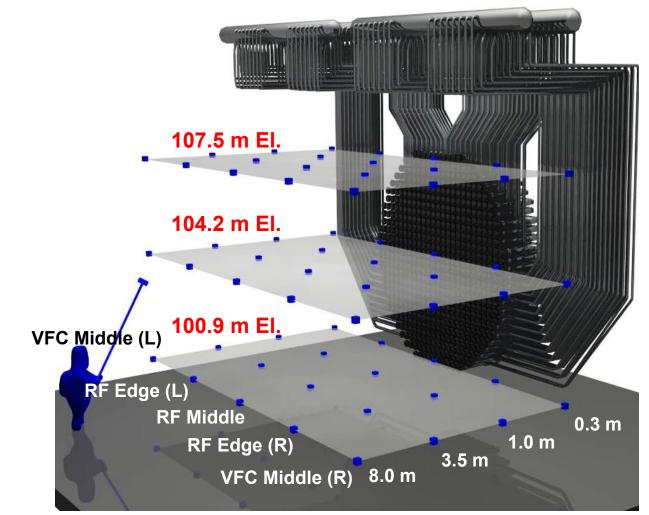
Unit 1





Surveys in the Reactor Vault



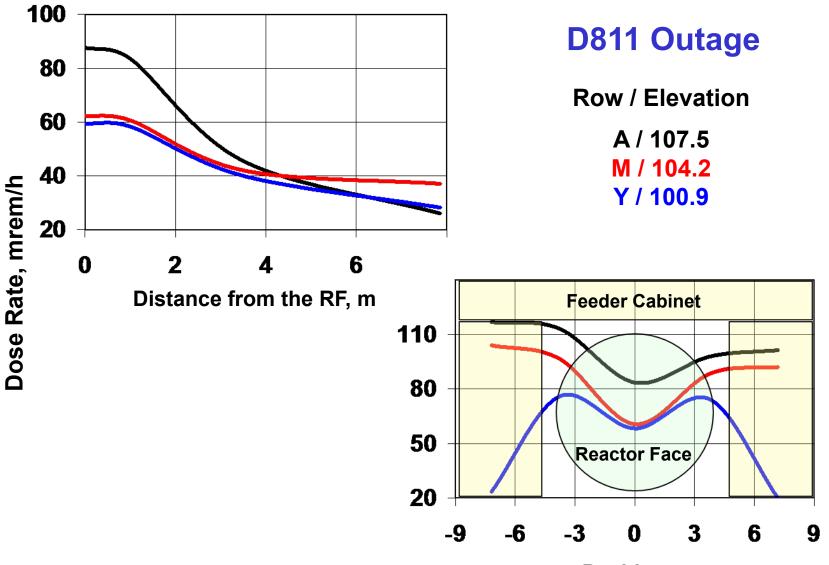


VFC – Vertical Feeder Cabinet;

RF – Reactor Face

Reactor Vault – Dose Rate Distributions

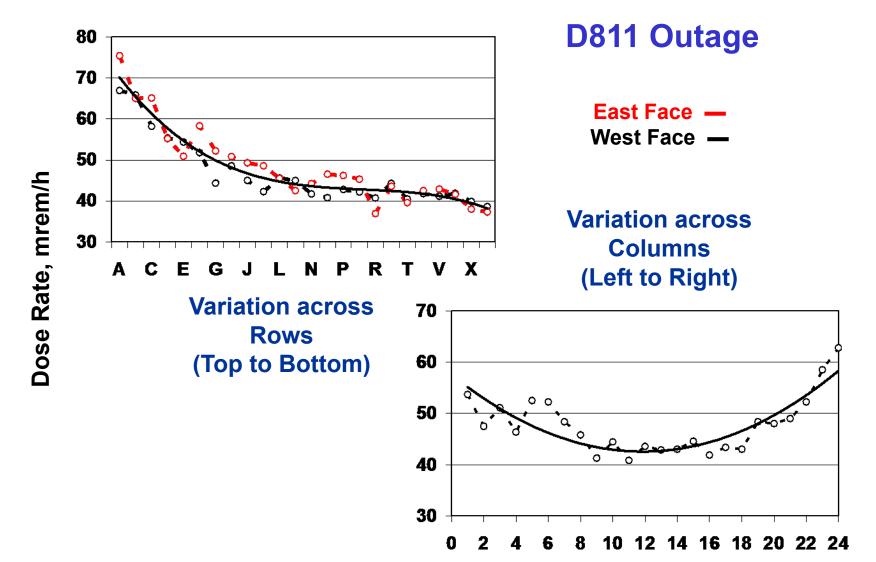




Position, m

Radiation Field across the Reactor Face

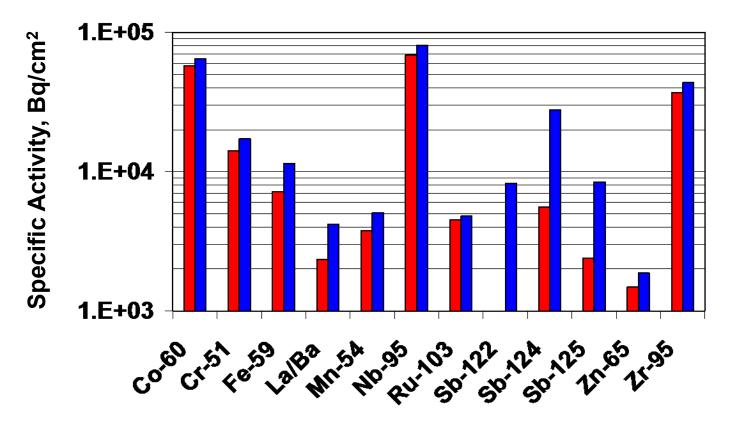




Reactor Vault – Radionuclides

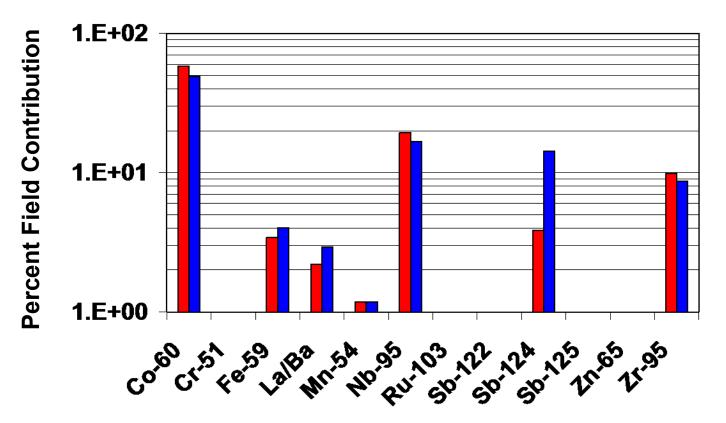


D811 OutageReactor FaceEastWest



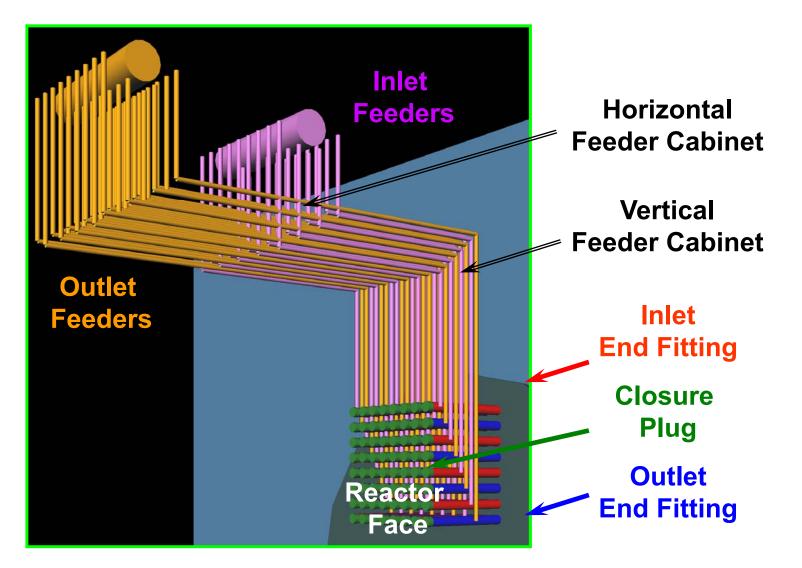


D811 OutageReactor FaceEastWest



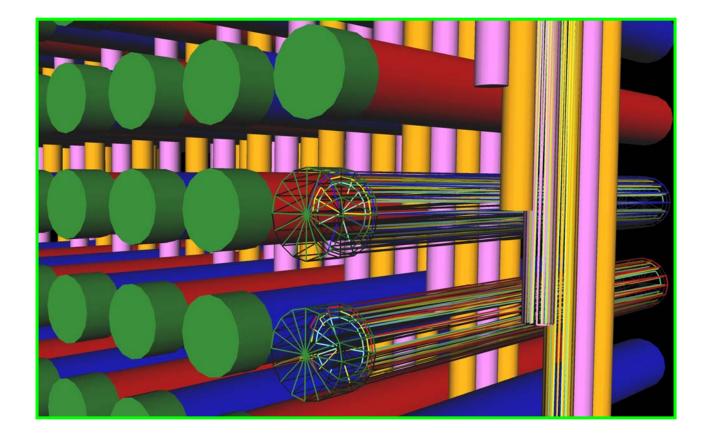
3-D Model of Reactor Face Top





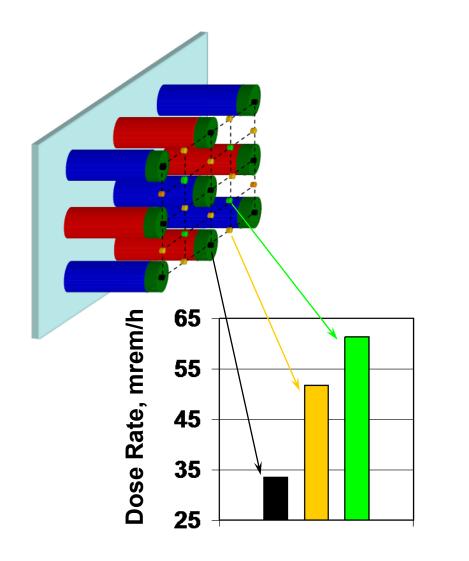
3-D Model of End Fitting Cell





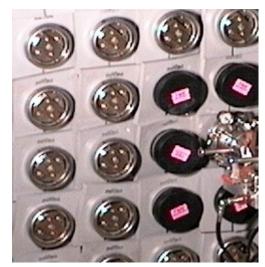
Cell Surveys and Shielding Blocks





Shielding Block:

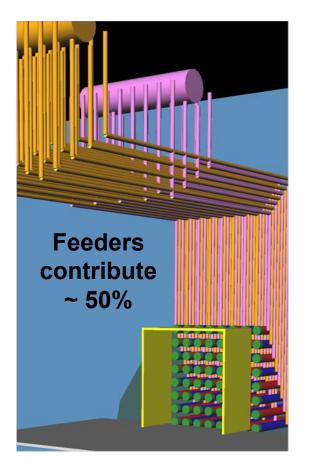
30cm x 30cm; Hole ~ Ø 18cm; Weight ~ 12kg



Easy Install: Block ~ 15 sec Shielding Factor ~ 4

Overhead Shielding on Reactor Face





Prototype Shielding Structure



Overhead Shielding Concept

Conclusions



✓ OATM surveys provide:

- comprehensive interpretation of observed radiation fields;
- data for 3-D radiation field model of the reactor component;
- consistent comparisons between survey data for various components, reactor units & stations;
- radionuclide information to estimate effectiveness of source term reduction technologies.

Conclusions (cont'd)



- 3-D Model of reactor face radiation field was developed to optimize the shielding structures
- Shielding structures, EF shield block and cabinet, have been successfully used in recent outages and led to significant dose savings
- Engineering design of large-scale overhead shielding is in progress for future outages.