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RESEARCH INSTITUTE

FIATECH

3D Radiation Exposure Modeling Tool for ALARA Planning: Kewaunee Pilot

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RP 2020 Technology Development: 3D EDE ALARA Planning Tool (in collaboration with FIATECH)

Phase 1: EPRI Dose Calc.
Module (Sector Funds)

Phase 2: Field Testing of
Prototype Tool

Phase 3: Field Demo at
NPP of Final Tool

Integrate w/Location
Tracking System

2010

2011

2012

??

Objective:

- Work with FIATECH and 3D Technology Providers to develop a prototype for the **next generation** ALARA and work planning tool.

Description:

- Leverage and adapt advanced 3D technologies from other industries to **enhance work planning** and provide more **accurate dose estimation**.
- Future: Integrate with remote monitoring systems for **dynamic monitoring** of work activities.

Benefits:

- Optimize work activities and work flow
- Develop “What-if” scenarios to identify radiation field reduction opportunities to further reduce worker dose and document options.

Schedule:

- 3 year project, started in 2010 (2010 scope funded by Nuclear Sector)

ALARA Planning- Outline

Ideal: Maintenance Planning = ALARA Planning

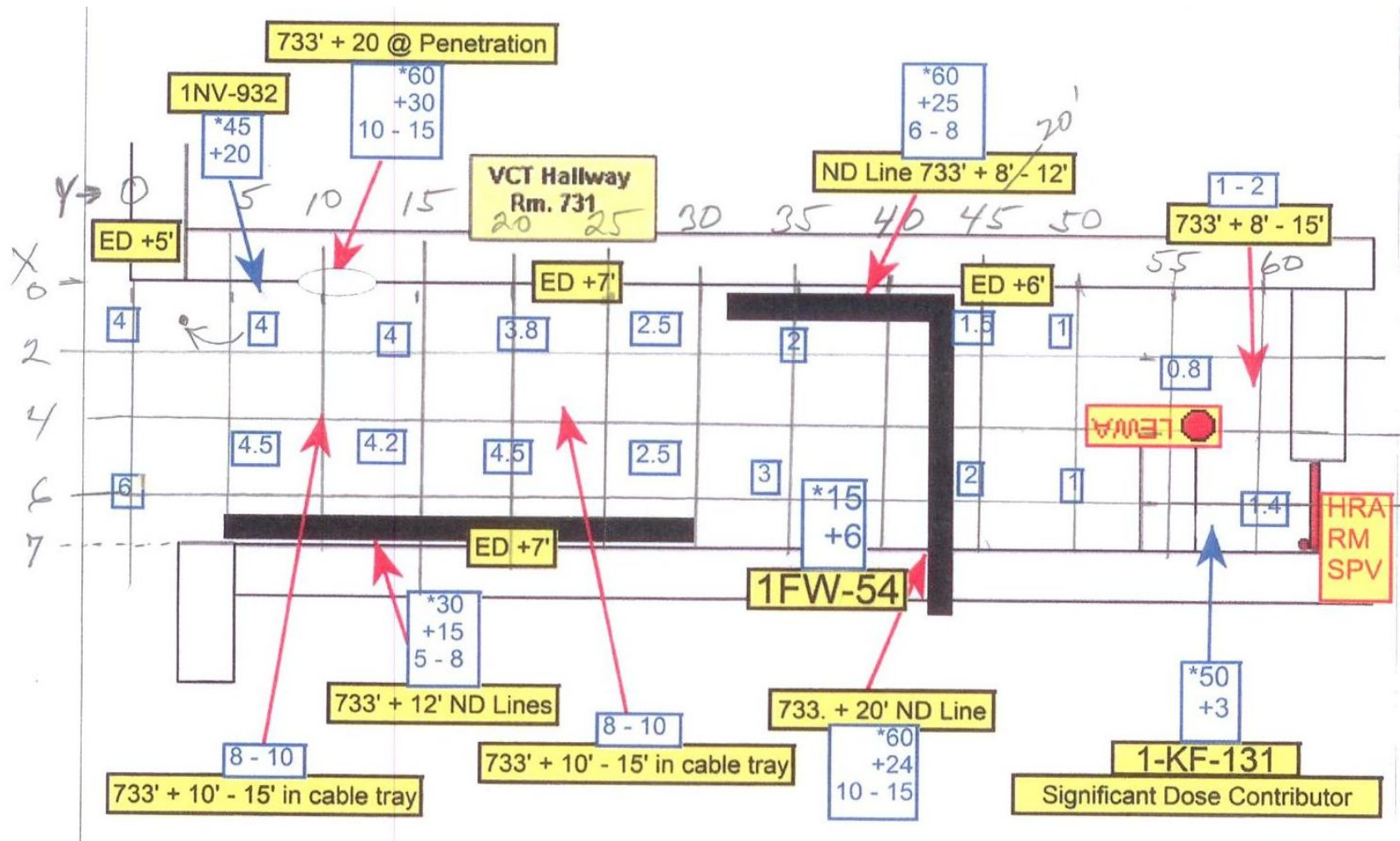
- Prepare work plan, understand tooling, number of workers, duration, locations, etc.
- Radiation Sources
- Estimate dose received by workers
- Evaluate possible efficiency and dose reduction methods



Typical Dose Estimating Methodology

- Maintenance Planning provides info on man-loading
 - 2 people, 5 days (8 hr/day)
 - Total time = 80 man-hr
- ALARA Planner
 - Takes total time (80 man-hr) and applies a reduction factor such as $\frac{1}{4}$ to give ~ 20 hours to estimate time on location.
 - Takes the adjusted time and uses an estimated dose rate (assume 30 mrem/hr x 20 hr = 600 mrem)

Plant B Radiological Survey Map

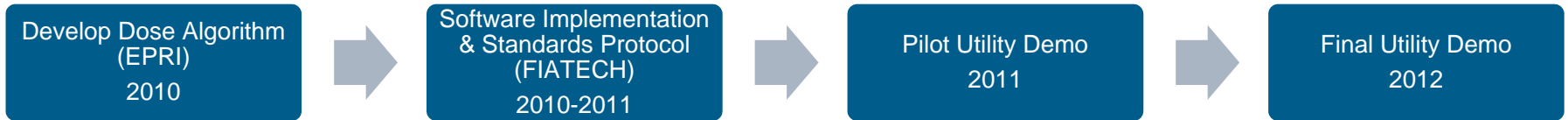


Goals for Project

- Project Goals:
 1. Provide a more rigorous methodology and process for estimating the dose rate for a worker at a location based on routine survey/radiation field measurements
 2. Estimate worker dose or EDE based on ALARA, “what-if” optimization scenarios.
 3. Work with FIATECH and vendors to develop standard software implementation protocols that encourages “plug and play”



Tentative Project Schedule



- **2010-2011**

- Review and develop dose algorithms
- Internal algorithm validation and lab testing
- Provide dose calculation subroutines to FIATECH/vendor(s)
- Vendors to begin development of a prototype for pilot test
- Work with host utility and their vendor to plan plant demo
- Perform demo and analyze results

2012

- Larger demo with final prototype
- Document final demonstration (EPRI Technical Report and software executable- publicly available)

Organization Responsibilities

FIATECH

- Oversee and coordinate solution providers (vendors)
- Provide technical input
- Develop user specs
- Demonstrate software to validate dose algorithm
- Produce final deliverable

EPRI

- Develop dose algorithm
- Establish project schedule
- Provide user input for specs
- Select utility to host demo site for Case Study
- Prepare final report

Vendor responsibilities

Participants:

Bentley Systems, CSA, Dassault Systemes, Siemens

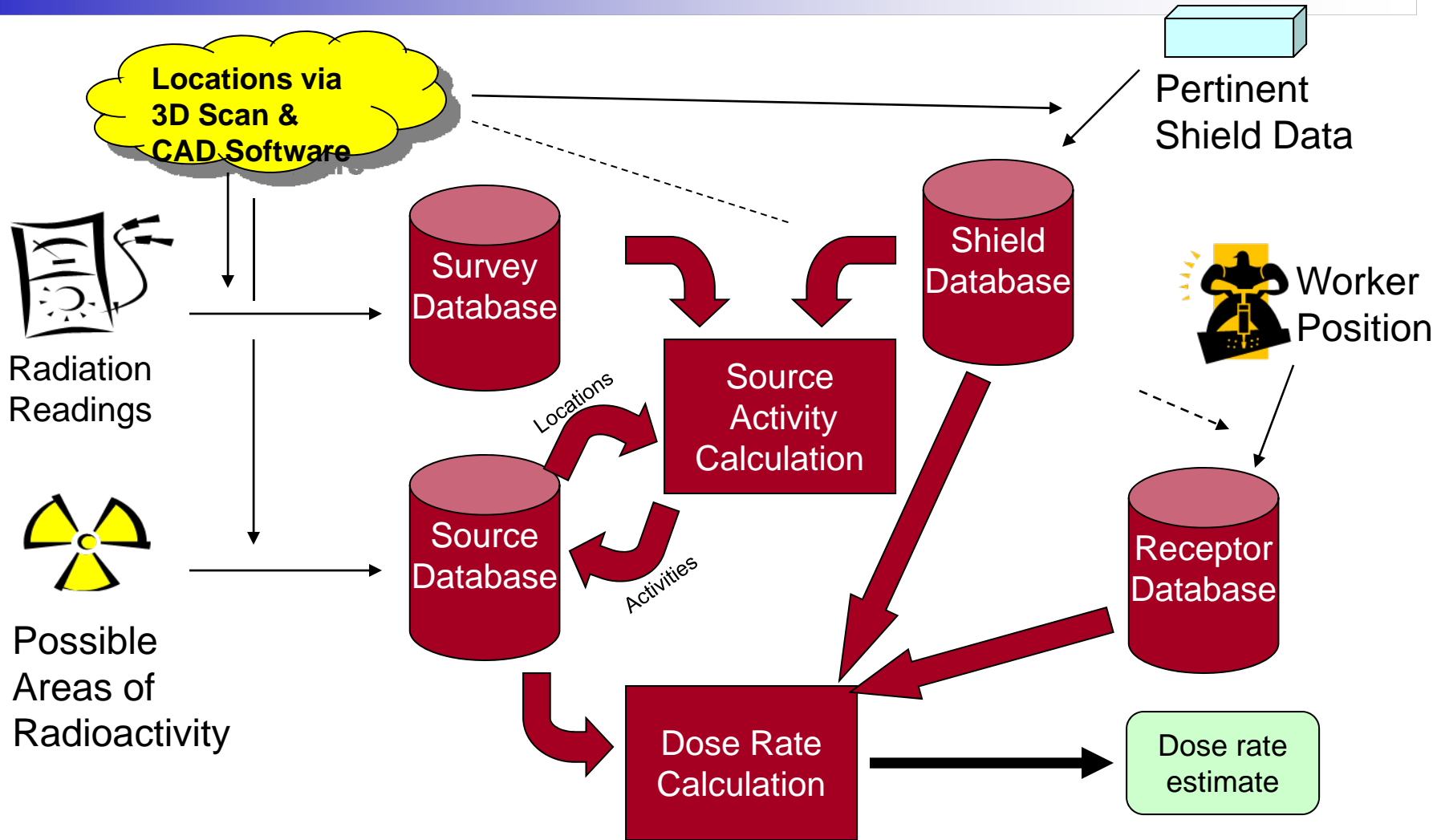
- Willingness to collaborate with other vendors to develop tool
- Interaction with host site personnel and users to develop specs for development of the tool
- Participation in Team Meetings, both virtual and on-site
- Provision of on-site technical support for demonstration
- Resolution of post-demonstration issues prior to completion of final deliverable
- Hand over of final prototype deliverable

EPRI Dose Rate Algorithm- Basic Description

Method utilizes the 3-dimensional locations of radiation survey readings, shield information, possible source locations, and worker position(s) --- Development Lead: Ted Rahon, PhD, CHP

- Localization of these objects is facilitated by 3rd-party laser scanning systems and software.
- User inputs: 1) radiation survey data and 2) possible positions of accumulated radioactivity (i.e., “sources”) based on technicians’ knowledge of the “hotspots” in the area or room.
- Estimated amount of radioactivity (iterative regression analysis). From these radioactivity estimates, the resultant radiation field is then calculated at the worker position. Goodness-of-fit parameters are then used to estimate the uncertainty of the final dose rate estimate at the worker location.

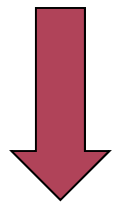
Dose Estimation Algorithm Flow Chart



EPRI Dose Algorithm: Preliminary Laboratory-Based Test Results

Input (Vendor):

- Dose rate survey measurements (x, y, z)
- User identified potential sources, mean energy, shielding
- Worker location (x, y, z)



EPRI Dose Algorithm

Output (Vendor):

- Estimated source activity
- Estimated Dose Rate at a non-measured location

	A	B	C	D	E	F	G
1	Result from TestFileE.csv						
2	READINGS						
3	ID	Initial	Units	X	Y	Z	Calculated
4	1	9.5	mR/hr	8	0	3.3	9.427
5	2	5.5	mR/hr	8	6	4.4	5.965
6	3	2	mR/hr	15	0	3.3	2.682
7	4	5	mR/hr	12	0	3.3	4.19
8	5	1.8	mR/hr	16	2	2.5	2.316
9	WtAverDiff	slope	FigMerit				
10	0.44996	0.909	0.44996				
11	SOURCES:						
12	ID	ActivityEst	Units	X	Y	Z	MeanEnergy
13	1	151.8852	mCi	0	0	3.3	662
14	2	2.37E-03	mCi	8	6	6	662
15	3	2.50E-03	mCi	15	1	0	662
16	RECEPTORS:						
17	ID	Exposure	Units	X	Y	Z	Note
18	A	5	mR/hr	11	0	3.3	4.4
19	B	2.4	mR/hr	16	0	3.3	2.1


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195 1 151.885 62518
195 2 .002 .44999
195 3 .003 .44996
196 1 151.885 62518
196 2 .002 .44999
196 3 .003 .44996
197 1 151.885 62518
197 2 .002 .44999
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198 1 151.885 62518
198 2 .002 .44999
198 3 .003 .44996
199 1 151.885 62518
199 2 .002 .44999
199 3 .003 .44996
200 1 151.885 62518
200 2 .002 .44999
200 3 .003 .44996
Dose Calculation Complete
Dose to Receptors:
          Calculated    Measured
Receptor A 5 mR/hr    4.4 mR/hr
Receptor B 2.4 mR/hr  2.1 mR/hr
    
```

Host Site Selection

- 2011: pilot, 2012: full scale maybe different sites and/or different reactors

Site Requirements:

- Laser scanned room or 3D model of room
 - Required for visualization aspect of project
 - Required for accurate dimensioning of sources and shields
 - Supports accurate x,y,z for survey data
- Accurate radiological survey data
- Accurate survey maps (**drawn to scale**)
- Pre-demonstration site visit
- Site access for team
- Approval by management

Pilot Test at Kewaunee

- Pilot Test
 - Select a model task
 - Perform surveys, as needed
 - Perform “typical” ALARA planning for task (engage maintenance, ALARA Planners, etc in process)
 - Perform ALARA planning using beta version of prototype (engage maintenance, ALARA Planners, etc)
 - Perform task
 - Compare estimates to actuals
 - Interview participants to understand their level of “confidence” with each type of ALARA planning methodology