



Impacts of Ag-110m on Radiation Field Generation: Review of an innovative experiment

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The meeting discusses internal issues



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SUMMARY

1. AG-110M: EDF OPERATING EXPERIENCE
2. REAL TIME MONITORING OF SILVER CONTAMINATION: THE CIVAUX EXPERIMENT
3. CONCLUSION

Ag-110m: EDF operating experience

INTRODUCTION



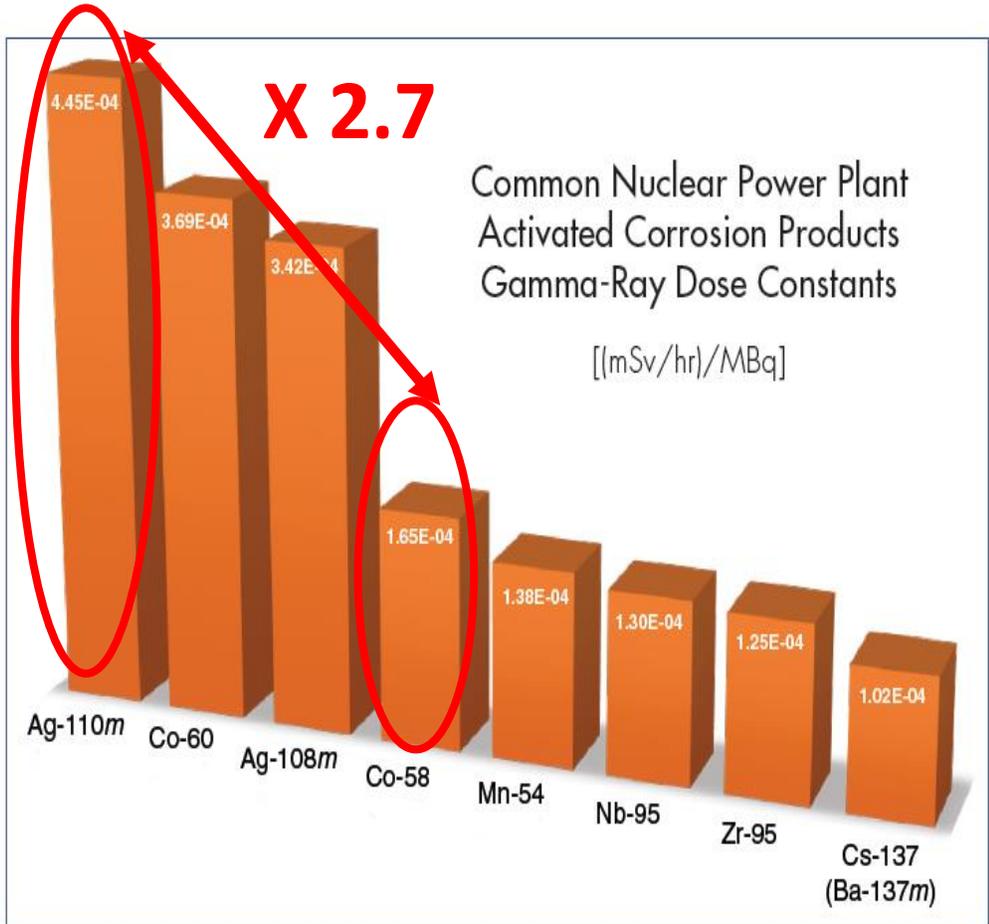
□ **Primary coolant Ag-110m issue:**

- Ag-109 (48.2 atom%) from elemental silver can be activated in Ag-110m. Some calculations have shown that less than 100 g of silver are enough to generate significant impacts.
- At EdF, Ag-110m has been observed since the start-up of the plants and is still an issue for a part of the actual fleet.
- **It impacts the plants at different levels :**
 - **Radiation protection: 5 to 15% of some plants total outage exposure.**
 - **Plant availability: A specific radiochemical behavior that can disrupt the shutdown schedule.**
 - **Environment: For certain plants, it also impacts liquid discharges activity as Ag-110m is difficult to retrieve from liquid discharges.**

A MAJOR IMPACT ON RADIATION FIELD GENERATION (I)



Very specific radiological characteristics



Radionuclide	Period	Specific activity in reactor after one year
Ag-110m	250 days	5.31.10 ¹¹ Bq/g
Co-58	71 days	4.8.10 ¹⁰ Bq/g
Co-60	5.27 years	3.1.10 ¹² Bq/g

An impact on dose rate that is roughly three times higher than Co-58. It has a relatively long period and so it could be a long term concern for radiation field generation

A MAJOR IMPACT ON RADIATION FIELD GENERATION (II)



A radionuclide that tends to deposit in specific areas

Deposited activity (GBq/m ²)		RCS	CVCS	RHR
900 MWe	Before O ₂	0.06	0.16	0.06
	After O ₂	0.07	0.44	0.02
1300 MWe	Before O ₂	0.03	0.06	0.02
	After O ₂	0.02	0.17	0.05
1450 MWe	Before O ₂	0.04	0.21	0.06
	After O ₂	0.04	1.23	0.18



A radionuclide that tends to deposit during forced oxygenation and mostly in the « cold parts » of the reactor. Dose rates can be increased by several decades.



A DIFFICULT RISK ASSESSMENT

At full power

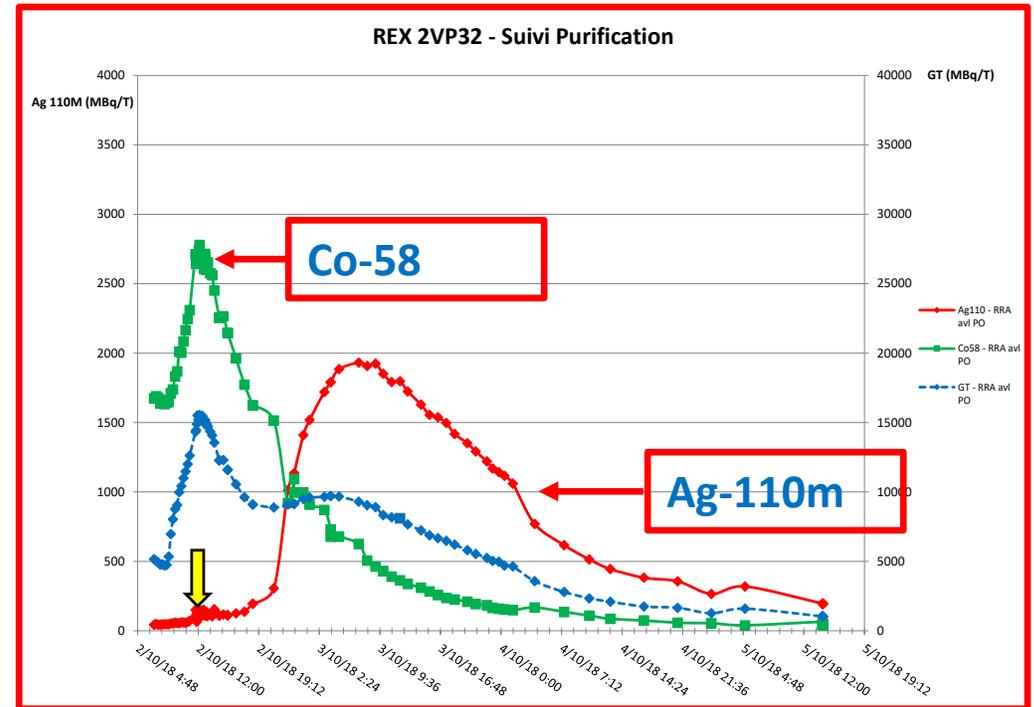
An activity that is not very noticeable at full power and that is not linked with the risk of contamination

During shutdown

- A low increase to reach a maximum value after 10h to 15h.
- The maximum value stays in a plateau for several hours.
- The value decreases slowly and takes 15 to 30 hours to reach values considered as acceptable (1 GBq/t).

Average Activity in RCS (MBq/t)

	Full Power	Power Transients	Forced oxygenation
900 MWe (1988-2018)	3.19	6.56	483
1300 MWe (1990-2016)	2.52	3.76	11.9
1450 MWe (2003-2012)	1.97	3.40	71



Real time monitoring of silver contamination: The Civaux Experiment.

THE NEED FOR IMPROVEMENT



□ As previously seen:

- Ag-110m can be an issue for the contamination of the “cold” portions of the plants and more specifically for the CVCS system.
- Actual practices are not always efficient to prevent contamination in certain parts of RHRS and CVCS circuits.
- Radiochemical measurements of Ag-110m, more precisely the sampling by NSS system, doesn't give a very precise assessment of the radionuclide's impact on radioprotection.
- On addition to radiochemical survey monitoring silver deposition after forced oxygenation is done by some plants with the real-time monitoring of dose rates on some key components.
- Therefore, there is room for improvement...

□ The Civaux experiment:

- The experiment carried out in CIVAUX nuclear power plant in 2019 was more ambitious by the number of sensors installed and the methodology used to analyze the results.
- The goal was to calculate the factor of recontamination for each radionuclides in strategic points of RHRS and CVCS circuit surfaces during shutdown.

RHRS Zone

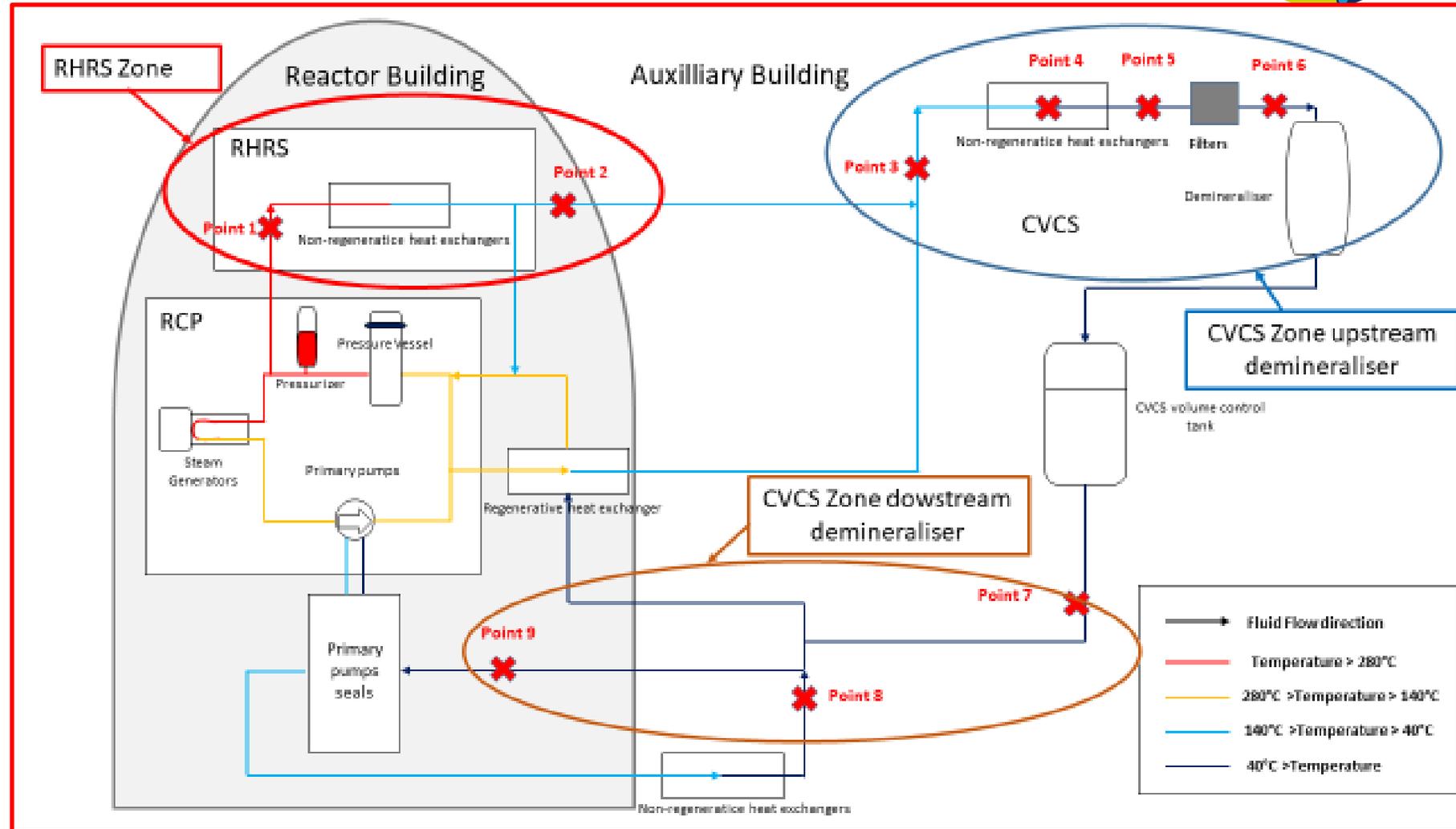
- **Point 1:** Representative of RCS coolant before entering RHRS.
- **Point 2:** Representative of RHRS coolant after cooling.

CVCS upstream zone

- **Point 4:** CVCS non-regenerative heat-exchanger main point to survey globally silver contamination on CVCS circuit.
- **Points 3 and 5:** Points upstream and downstream heat exchanger.
- **Point 6:** Point downstream filter and upstream demineralizer.

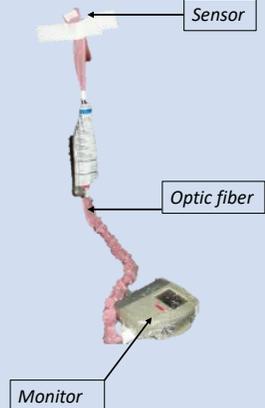
CVCS downstream zone

- **Points 7, 8 and 9:** Points downstream the demineralizer to survey contamination on the primary coolant pumps seals injection line.



EXPERIMENTAL DISPOSAL: DEVICES USED FOR THE EXPERIMENT



Reactor Area		Dosimeter		Spectrometer	
		Stand alone dosimeter	Radiameter	CZT	
RHRS Zone	Point 1	X		X	
	Point 2	X		X	
	Point 3	X			
CVCS upstream zone	Point 4	X	X	X	
	Point 5	X		X	
	Point 6	X			
CVCS downstream zone	Point 7	X		X	
	Point 8	X		X	
	Point 9	X		X	
Devices Characteristics		 <p>Record dose rates every hour. Data treatment is made after the experiment</p>		 <p>Allows to report data in a control room for real-time survey</p>	 <p>Detect radionuclides</p>



Représentation d'une canalisation

Total dose rate

=

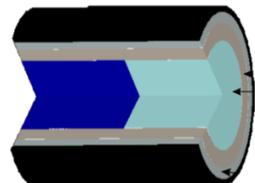
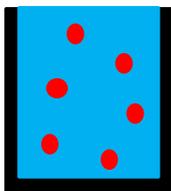
Dose rate from **fluid**

+

Dose rate from **deposit**

Calculation

Fluid activity



PANTHERE
Modélisation
of fluid impact
on dose rate

DEPOSITION FACTOR

DF is simply the dose rate issued from deposit before and after forced oxygenation factor.

$$DF = \frac{\text{Dose rate after oxygenation}}{\text{Dose rate before oxygenation}}$$

RHRs Zone

- **Point 1:** The global deposition factor is moderate **(1,8)**. Deposition begins slowly before forced oxygenation, it reaches a maximum value just after hydrogen peroxide injection and decreases rapidly. The deposited radionuclides are **Ag-110m, Sb-124 and Co-58**.
- **Point 2:** The global deposition factor is moderate **(1,9)**. The deposition only begins after forced oxygenation and stops several hours after hydrogen peroxide injection. The deposited radionuclides are **Ag-110m** and **Co-58**.

CVCS upstream zone

- **Points 3 and 6:** An important deposition factor is observed (**8 for point 3 and 8,2 for point 6**). At least on point 3 **Ag-110m** is responsible for more than 90% of the dose rate and is the main radionuclide responsible for this recontamination.
- **Point 5:** A very important factor is observed **(12)**. The deposition begins since forced oxygenation and occurs for 25 hours. The CZT measurements showed that **Ag-110m** was the main contributor with a deposition factor for this radionuclides going up **30**.

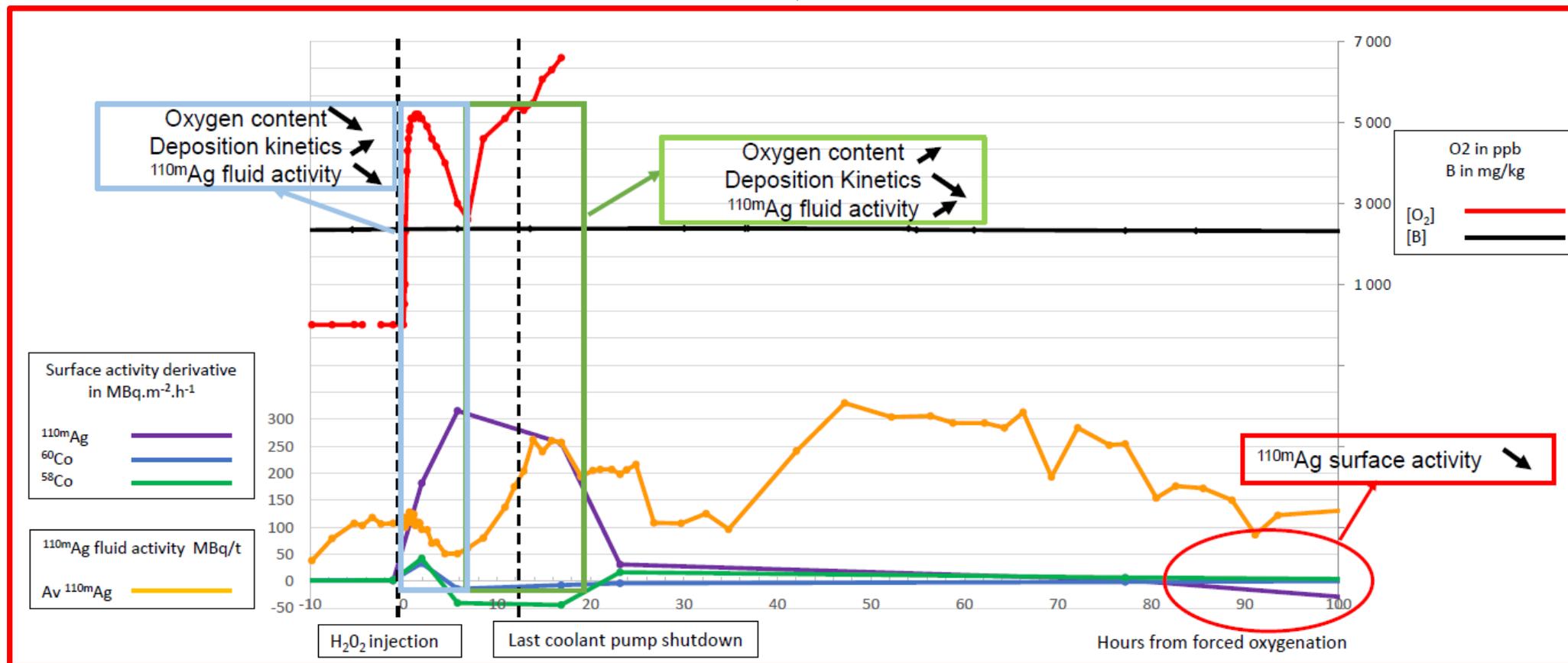
CVCS downstream zone

- **Points 7, 8 and 9:** A very moderate deposition factor **(1,1)** is observed for all the points. CZT measurements show that that this very light contaminations is mostly due to **Ag-110m**.

NOTABLE RESULTS: CVCS NON REGENERATIVE HEAT-EXCHANGER (POINT 4)



Surface activity of Ag-110m increases by a factor of 15.
Deposition occurs just after oxygenation and goes on during 30 hours.
It's not related with Ag-110m activity and can only be related with the oxygen content.
After 80 hours, one can observe a decrease in Ag-110m surface activity.





Conclusion

□ At plant level:

- Demonstrate the value of such a disposal to insure real-time survey of surfaces contamination.
- Identify for the plant the portions of the circuits that are most sensitive to silver contamination.
- Verify the relevance of the shutdown strategy that was implemented for this outage:
 - ✓ No contamination on the CVCS downstream the demineralizer.
 - ✓ A dosimetry 20% lower than the projected one.

□ At corporate level:

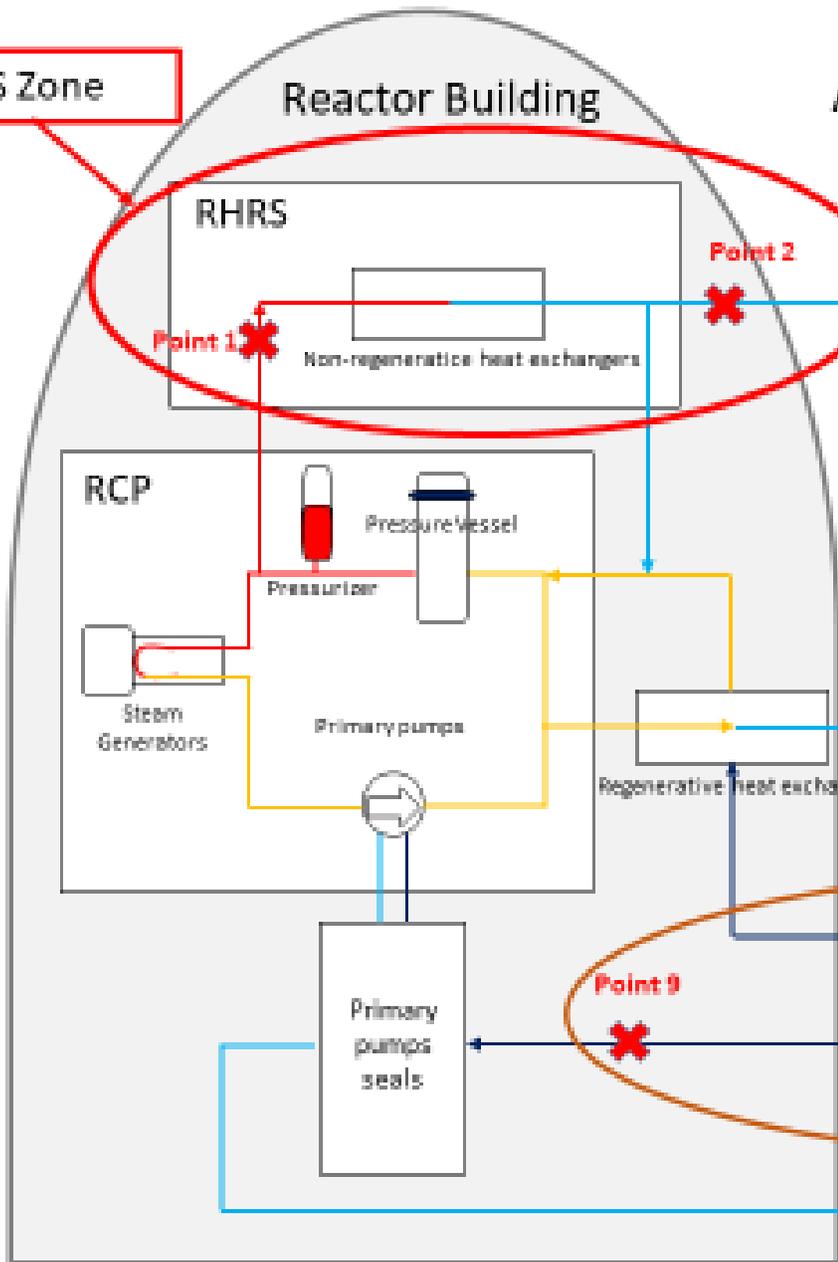
- Identify an approach that can be duplicated on other plants at least those with an Ag-110m issue.
- Collect relevant data on the behavior of silver on the nuclear power plants circuits and more precisely the CVCS.
- Questions our strategy on silver treatment during shutdown and start-up.
 - ✓ Look for ways to maintain for each plant a high level of oxygen immediately after forced oxygenation.
 - ✓ Maintain as long as possible an efficient circulation on CVCS circuit as solubilization of silver and thus dose rate decrease can occur several days after forced oxygenation.
 - ✓ Optimize maintenance activities on CVCS circuit to integrate this specific behavior.
 - ✓ Work on an optimized start-up procedure to remove and retain on filters and resins a part of silver deposited on CVCS surfaces.



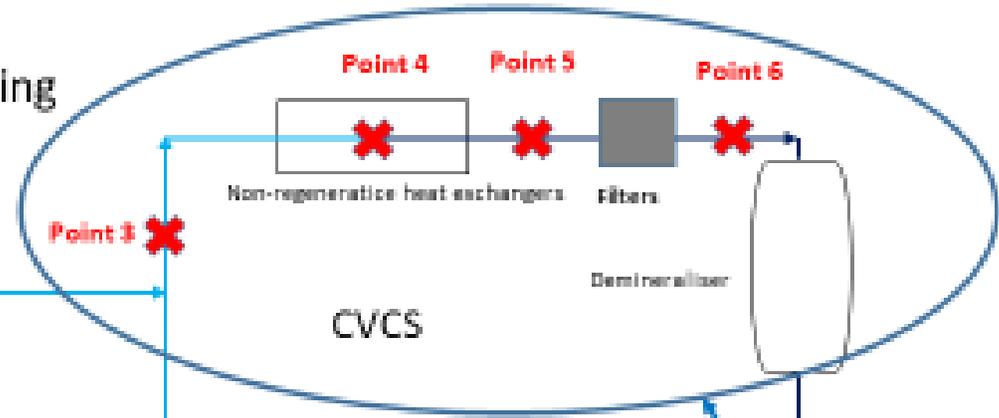
ANNEX



RHRS Zone

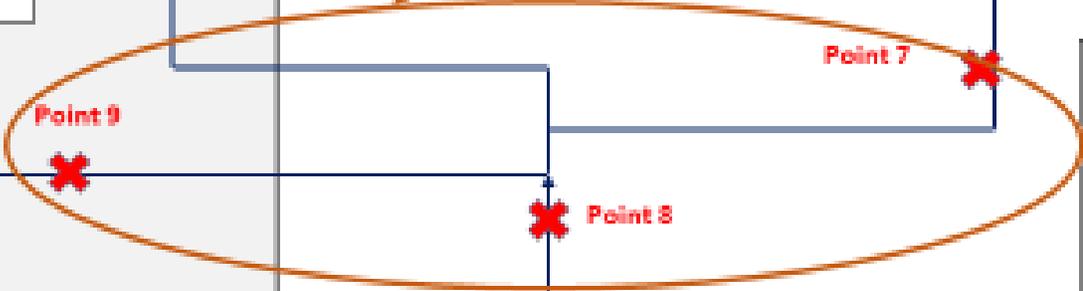


Auxilliary Building



CVCS Zone upstream demineraliser

CVCS Zone downstream demineraliser



	Fluid Flow direction
	Temperature > 280°C
	280°C > Temperature > 140°C
	140°C > Temperature > 40°C
	40°C > Temperature

INTERNAL ACCESSIBILITY

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