

CEDU

ISOE Working Group on Radiological Protection Aspects of Decommissioning Activities at Nuclear Power Plants (WGDECOM) – Outcomes and feedback

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- Decommissioning of NPPs is a subject of growing importance for the nuclear industry and meets some economical, technical and organisational challenges. WGDECOM created in 2014.
- Membership: 30 members from 13 countries from NPPS in decommissioning or in preparation for decommissioning
- Objective: improve sharing of operational RP data and experience collected through benchmarking visits (1 to 2 per year) in NPPs under decommissioning
- Topics of interest:
  - Areas of RP most relevant for management of occupational exposure.
  - Collection of operational data
  - Create a network of operational RP experts for decommissioning activities
  - Factors and aspects that play key roles in achieving good RP practices in decommissioning.



Topics discussed during WGDECOM meetings

- Regulatory context and decommissioning strategy
- Transition phase
- Collective doses analyses for high dose works
- Management of risk of internal exposure
- Radioactive waste management
- Integrated risk management

- Immediate dismantling (France from 2000, Switzerland, Spain, Sweden and USA)
- Deffered dismantling (Spain, Sweden and USA): plants in safe store after removal of nuclear fuel and kept under surveillance for a period depending on the site: 20 years at Barsebäck, 50 years at Kewaunee. Allows:
  - => Decay of some radionuclides
  - => Decrease of radiological exposure
  - => Option generally selected for economical and technical issues

### **Transition phase**

- Key factors for success of decommissioning project :
  - Characterisation strategy
  - Determine **beginning** of decommissioning work
  - **Organisational** aspects to be considered in transition phase, in particular:
    - Evolution of organisation to adjust to decommissioning specifities
    - Need for a cultural change of management and operators to take into account the decrease of personnel, the integrated risk management, general RP culture,etc.
    - Changes of regulatory requirements between operation and decommissioning

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Are not linked to power of reactors

Country	Site	Type and power	Safe storage	Decom. duration	Dose
Spain	Jose Cabrera	PWR 160 MWe		10 years	2,7 H.Sv
	Vandellos 1	GCR 500 MWe	15 years	5 years	0,4 H.Sv
USA	San Onofre 1	PWR 450 MWe	8 years	17 years	3 H.Sv
	Zion 1 & 2	PWR 1100 MWe	10 years	7 years	4,4 H.Sv

 Collective exposures easily reach a few man.Sv per reactor => some hundreds of mSv per year of dismantling : more than some annual outage doses for operational reactors

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### Collective doses for decommissioning (2)

ACTIVITIES	Collective de	Collective dose (mSv-p)		
Plant Modifications & General Works	157,84	4 5,8%		
Maintenance & Surveying	384,1	5 14,2%		
Main Components	846,0	J 31,3%		
In situ decontamination(tanks/components)	31,9	5 1,2%		
Spent Fuel Pool conditioning & decontamination	on <i>95,7</i> 5	9 3,5%		
Components dismantling - Containment buildir	ng <i>197,4</i> 2	7 7,3%		
Components dismantling - other buildings	266,4	3		
Biological shielding	141,7	9 5,2%		
Contaminated concrete removal	316,92	2 11,7%		
Walls & floors decontamination	36,0	7 1,3%		
Decontamination workshop	29,38	3 1,1%		
Rad Waste management	199,12	2 7,4%		
Site restoration	0,0	0,00		
total	2702.9	3		

Collective dose (mSv-p) by activity (main components splitted)



ACTIVITY:	Collective D	ose Man- nSv	man-h	
SURVEILLANCE & MAINTENANCE		4,16	191550	
2 - SURVEILLANCE & MAINTENANCE	-	H-p	Dosis µSv-p	 Tdp_μSv/h
Ocupational Health & Safety		11443	16251	1,4
Medical Services		58	104	1,8
Instrumentation Maintenance		4294	9982	2,3
Mechanical Maintenance		6136	26270	4,3
Electrical Maintenance		4403	10254	2,3
Security		1440	1032	0,7
Radiation Protection		69444	204044	2,9
Fire Protection		13283	6532	0,5
Decontamination & Housekeeping		73890	104538	1,4
General Services		5883	5155	0,9
	ACTIVITY: SURVEILLANCE & MAINTENANCE 2 - SURVEILLANCE & MAINTENANCE Ocupational Health & Safety Medical Services Instrumentation Maintenance Mechanical Maintenance Electrical Maintenance Electrical Maintenance Security Radiation Protection Fire Protection Fire Protection Decontamination & Housekeeping General Services	ACTIVITY:       Collective D         SURVEILLANCE & MAINTENANCE       38         2 - SURVEILLANCE & MAINTENANCE       38         Ocupational Health & Safety       4         Medical Services       1         Instrumentation Maintenance       4         Mechanical Maintenance       4         Electrical Maintenance       4         Security       4         Radiation Protection       5         Fire Protection       5         Decontamination & Housekeeping       5         General Services       5	ACTIVITY: Collective Does mark SURVEILLANCE & MAINTENANCE SURVEILLANCE & MAINTENANCE Collective Does mark SURVEILLANCE & MAINTENANCE Collectional Health & Safety Collective Mechanical Maintenance Kethanical Maintenanical Maintenance Kethanical Maintenanical Maintenance Ketha	ACTIVITY:Collective Does motiveMainSURVEILLANCE & MAINTENANCE38 4,161915502 - SURVEILLANCE & MAINTENANCEH-pDosis μSwpOcupational Health & Safety1144316251Medical Services58104Instrumentation Maintenance42949982Mechanical Maintenance613626270Electrical Maintenance440310254Security14401032Radiation Protection69444204044Fire Protection132836532Decontamination & Housekeeping73890104538General Services58835155

### Collective doses for decommissioning (3)

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ACTIVITY:		Collective D	ose Man- nSv	man-h
Main Components_STEAM GENERATOR		32	9,71	12090
	05 MAIN COMPONENTS : Steam Generator	Н-р	Dosis μSv-	p Tdp_µSv/h
05-04	Scaffolding	704	4143	5,9
05-05	Isolation removal	278	2655	9,6
05-06	Stem pipe removal	364	1381	3,8
05-07	Water supply pipe removal	163	815	5,0
05-08	Instrumentation removal	104	796	7,7
05-09	Steam section removal	1294	6191	4,8
05-10	Supports removal	551	4724	8,6
05-13	Confinement & filtration equipment	187	1006	5,4
05-14	SG Segmentation in situ	8605	276252	32,1
05-16	SG Segmentation in the SAS	657	31742	48,3

── Dosis µSv-p <mark>-O−</mark>Tdp\_µSv/h



Maximum Single Dose per Year of PDC and Associated task - mSv



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### Management of risk of internal exposure

- Higher risk of internal contamination in decommissioning than in operational plants.
- Surface contamination:
  - Decommissioning plants: dry contamination
  - Operational plants: wet contamination
- Specific attention to the management of collective and individual protective equipment
- Evaluation of risk of alpha contamination and specific management



- Significant impact on decommissioning project
- Possibility of clearance of some materials with a very low level of radioactivity taken into account in waste management plan except in France and USA.
- Temporary storage of high level radioactive wastes on site due to lack of disposal

### Integrated risk management

- Final end-state: essential input to define decommissioning plan
- **Complex** and evolutive environment:
  - Asbestos, lead
  - Heavy load transport
  - Cutting works
  - Works at height
  - ...

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- A lot of **simultaneous works** that can induce complementary risks
- Huge challenge for RP staff

### Integrated risk management Example alpha - asbestos

- Example France: difficulty of management of works in a contaminated area (alpha) with asbestos. In France, there is **no common regulation** for management of these two risks:
  - Asbestos: Use of water to remove contamination and decrease quantity of asbestos dust during work with asbestos,
  - In controlled areas, avoid use of water:
    - Can spread the contamination,
    - Production of liquid radioactive effluents,
    - Production of radioactive wastes containing asbestos,
    - Not possible to monitor alpha emitters...
  - French utilities proposal: use of a red surfactant instead of water to fix asbestos and identify transfer of contamination during undressing.

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- Historical knowledge of the site has to be known to define decommissioning strategy and assess relevance of actions during transition phase
- Assessment of contamination levels and associated radiological spectrum for purposes of RP and waste management.
- Use of adapted technologies and operating procedures: works in complex environment with management of highly radioactive materials and address difference of organisation factors with operational phase
- Need of a **specific training** of workers and RP technicians

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- Importance of transition phase for the success of the project: characterization and evolution of organisation
- Waste management and final end-state identified as driving factors of the overall decommissioning project.
- Identify requirement for RP staff and workers skills (contamination) to maintain RP culture to adequate standards,
- Integrated approach for a relevant risk management
- Collective doses from decommissioning not linked to unit power and may not be negligible



### Thanks for your attention