



GENERATING SUCCESS --- FOR 100 YEARS

# Impact of Activity Removal by IX Resins on Outage Radiation Fields

By Y. Verzilov

2017 International ISOE ALARA Symposium  
Ft. Lauderdale • USA • January 9-11, 2017

All theory, dear friend, is gray,  
but the golden tree of life  
springs ever green.

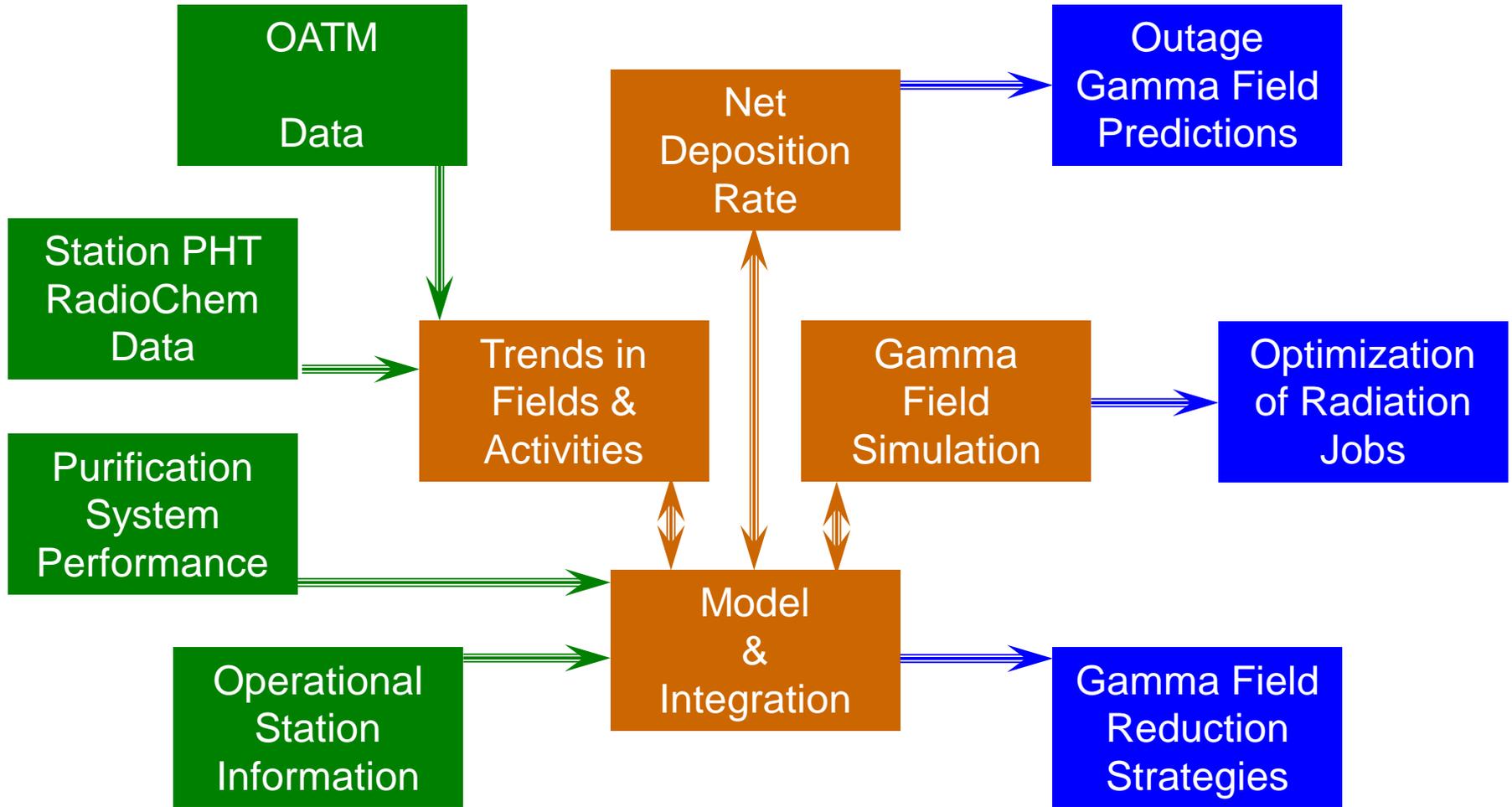
Quote by Johann Wolfgang von Goethe

# Introduction



- ❑ Kinectrics Routinely Conducts the Source Term Monitoring at CANDU Fleet. Main Activities include:
  - ❑ Outage **A**ctivity **T**ransport **M**onitoring Surveys (OATM)
  - ❑ Data Integration and Interpretation
  - ❑ Radiation Field Trend and Impact Analysis
  - ❑ Outage Radiation Field Mapping & Predictions

# Data Integration & Interpretation



# Outage Radiation Field at CANDU Unit



Main Contributors:

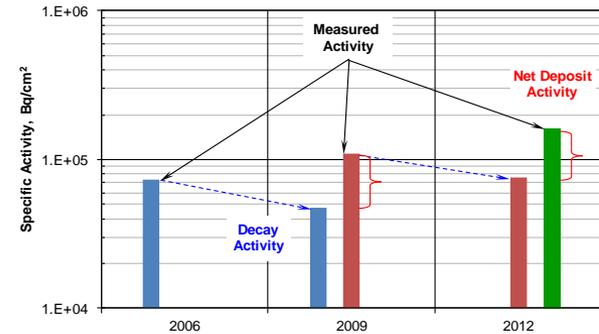
**Co-60 (40-80%), Zr/Nb-95 (10-40%), Sb-124 (2-20%) and F.P. (1-10%)**

Soluble & Insoluble Contaminants

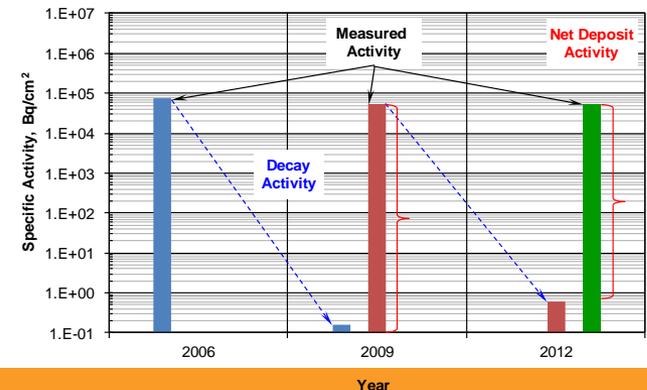
$$RF(r, t) = \sum_i \{f_i(r) \times w_i(t) \times A_i(r, t)\}$$

- $RF$  - outage radiation field;
- $r$  - distance from the gamma source;
- $t$  - time of a particular outage;
- $i$  - radionuclide index;
- $f_i$  - activity to dose conversion factor;
- $w_i$  - impact factor for  $i$  – radionuclide;
- $A_i$  - activity of radionuclide;

## Long-lived Radionuclide



## Short-lived Radionuclide



# PHT Purification System



- ❑ System is Designed to:
  - ❑ Minimize the Levels of Soluble and Insoluble Impurities
  - ❑ Remove Potential Corrosive and Deposit Forming Constituents (such as chlorides, silicates and carbonates)
  - ❑ Maintain the Required Heavy Water Chemistry
  
- ❑ System Consists of:
  - ❑ 2 Parallel Filters (FR) connected in Series with
  - ❑ 4/2 Parallel Ion Exchangers (IX)

# Impact of the System on Radiation Field



## Radiation Field

Design Data:  $S$ ,  $\text{cm}^2$

### OATM Data

Surface Activity:

$A_s$ ,  $\text{Bq}/\text{cm}^2$

Factor per Year:

$k$

Net Activity per Year:

$$A = S \times A_s \times k, \text{ Bq}$$

Net Deposited  
Activity

## Purification System

Design Data:  $V$ ,  $\text{cm}^3$

### Spent IX Resin

#### Scan

Volume Activity:

$A_v$ ,  $\text{Bq}/\text{cm}^3$

Total Activity per  
Year:

$$A_{IX} = A_v \times V, \text{ Bq}$$

Activity Removed  
by IX Resin

Design Data:  $S$ ,  $\text{cm}^2$

### Spent FR Filter

#### Scan

Surface Activity:

$A_s$ ,  $\text{Bq}/\text{cm}^2$

Total Activity per  
Year:

$$A_{FR} = A_s \times S, \text{ Bq}$$

Activity Removed  
by Filter

# Activity Removal by IX Resin: Methodology



Total radionuclide activities at the end of service period for the IX Resin:

$$A_{IX}^i = a_C^i \times r \times \varepsilon_{IX}^i \times \int_0^T e^{-\lambda_i t} dt$$

$A_{IX}^i$	Total radionuclide activity in the spent IX resin (Bq) at the end of service period;
$a_C^i$	Average activity of the radionuclide ( $i$ ) in the coolant during IX column service duration (Bq/kg);
$r$	Average bleed flow rate (kg/sec) through the IX column during its in-service period;
$T$	IX column in-service duration (sec);
$\varepsilon_{IX}^i$	Effectiveness of the IX column in removing the radionuclide of interest;
$\lambda_i$	Radioactive decay of radionuclide of interest

Measured total radionuclide activities:

$$A_{IX}^i = a^i \times V_{IX}$$

Resin Effectiveness for the radionuclide of interest:

$$\varepsilon_{IX}^i = \frac{a^i \times V_{IX} \times \lambda}{a_C^i \times r \times (1 - e^{-\lambda T})}$$

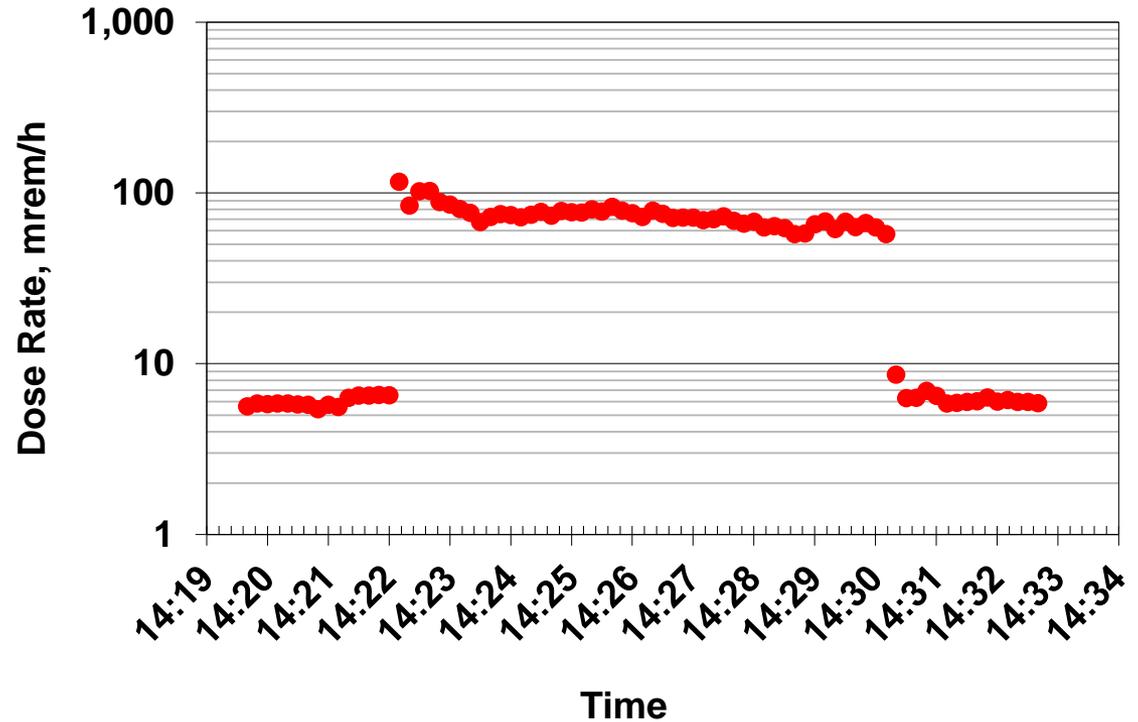
# In-Situ Spectrometry of Spent IX Resin



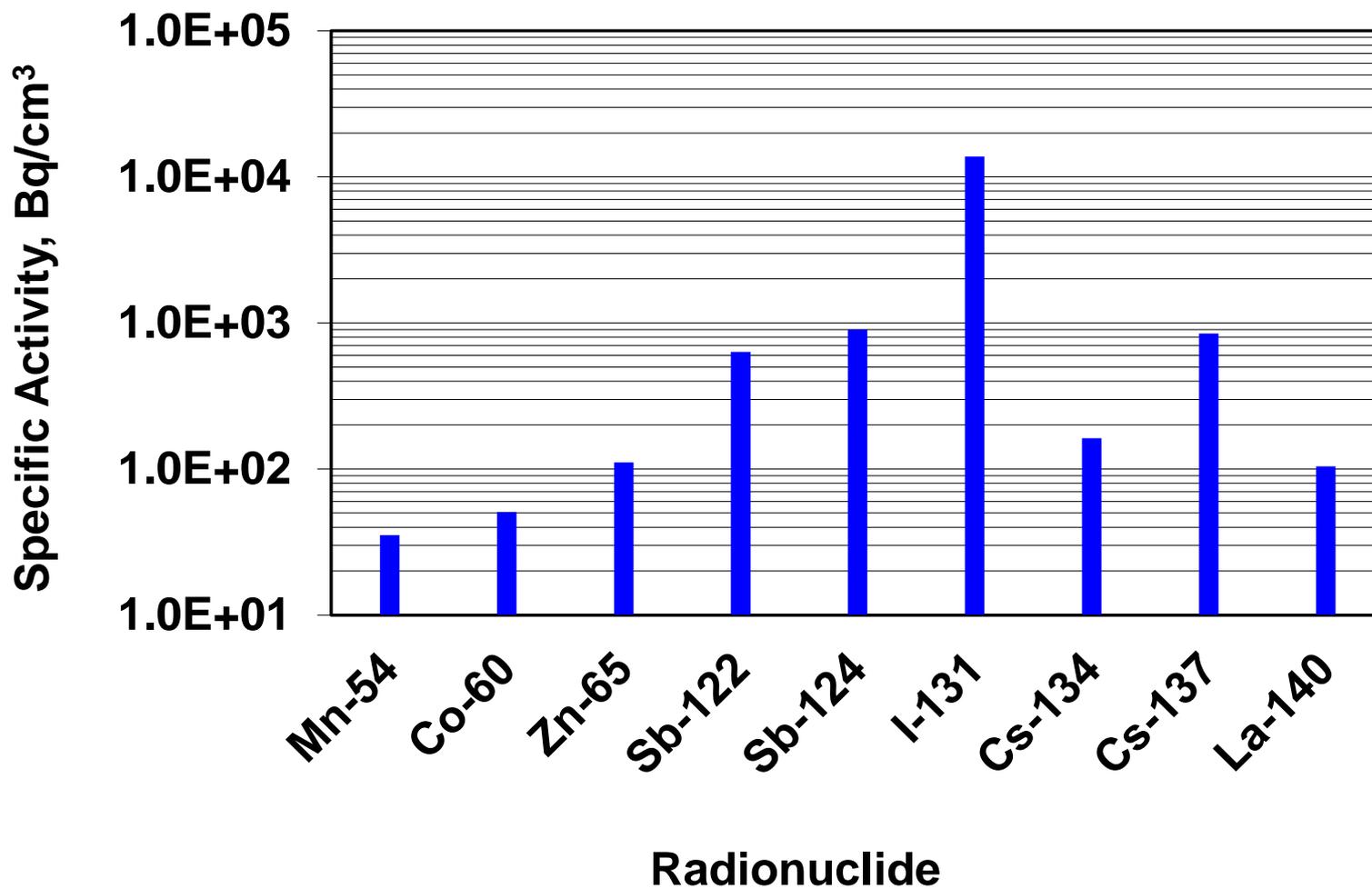
Survey during Spent Resin Slurry from the System to the Waste Tank



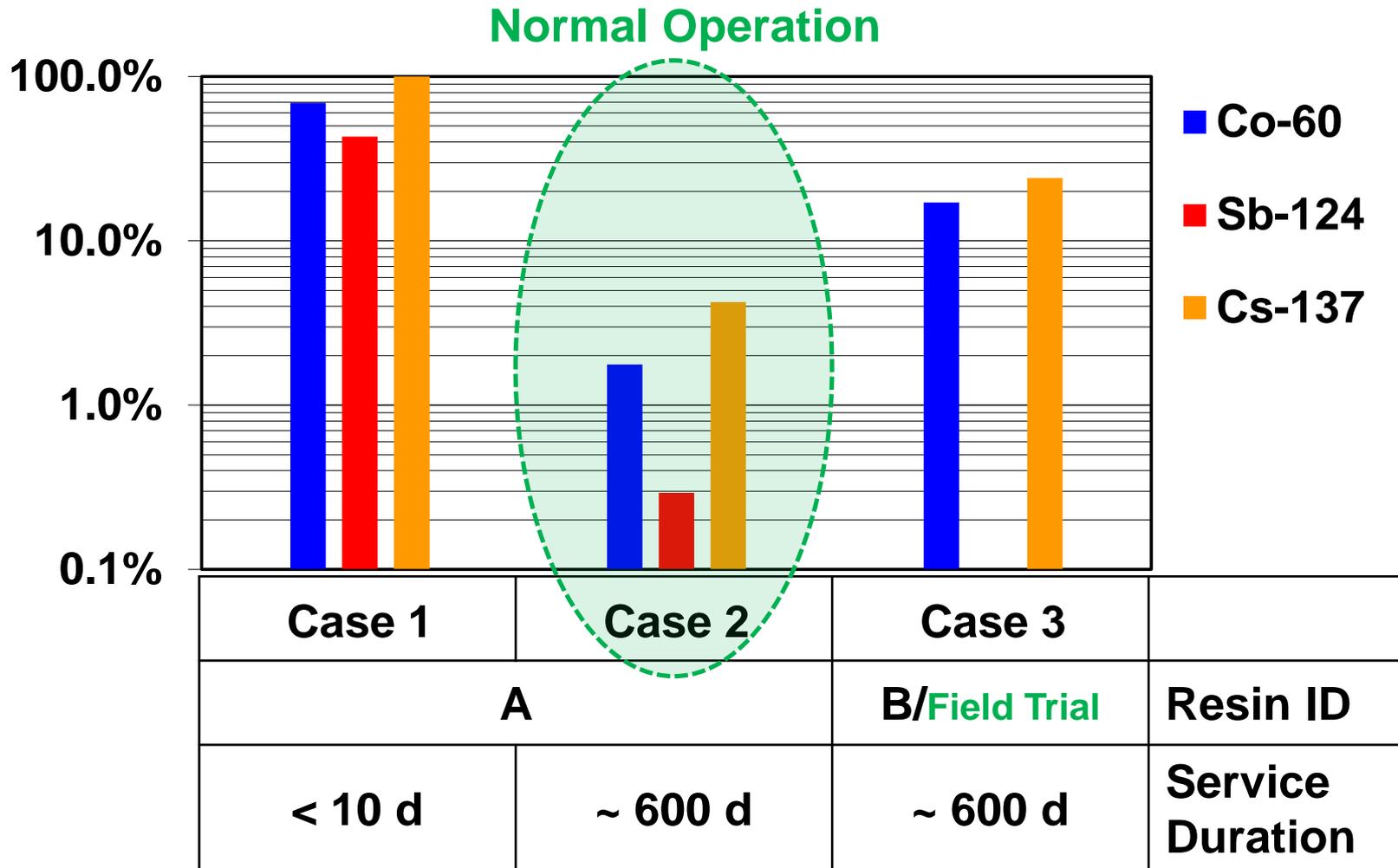
I/S Duration – 18 months



# Spent IX Resin: Radionuclide Distribution



# Effectiveness of Radionuclide Removal



# Conclusions

- ❑ Convenient Approach for Performance Analysis of Purification System
- ❑ Database of the Radionuclide Distributions and Inventory for IX & FR will allow:
  - ❑ Analyze the Effect of Mechanical Filter Parameters (pore size, media) based on the Actual Station Data
  - ❑ Directly Correlate the Activity Data to the Unit Service Conditions
  - ❑ Compare the Performance of Various IX Resin Types
  - ❑ Analyze the Radionuclide Distributions between IX Resin and Filter Media